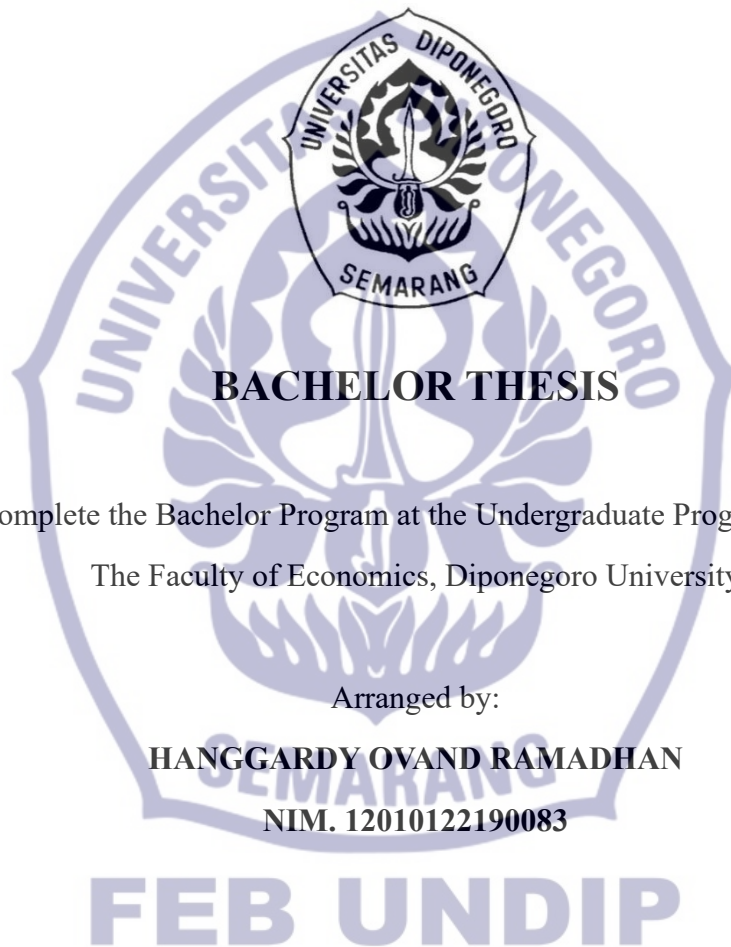


**IMPROVING PEOPLE MANAGEMENT AND
PERFORMANCE CONSISTENCY IN THE MULTINATIONAL
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