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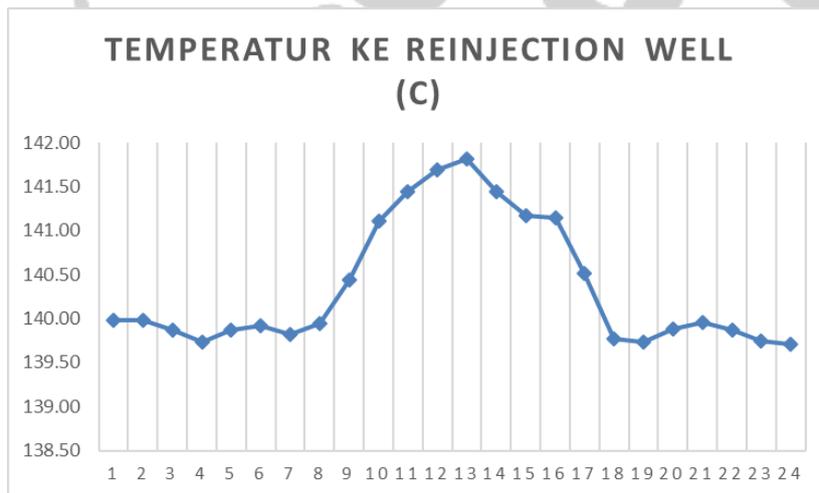
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### Data Lapangan :

Date	Time	ORC X							Ambient Temperatur °C
		Gross	Net	Brine Inlet Flow	In Press	In. Temp.	Ex. Press.	Ex. Temp	
		MW	MW	T/H	barg	°C	barg	°C	
June 17	0100H	13.43	11.94	1089.30	19.39	210.40	18.45	139.98	21.79
	0200H	13.42	11.93	1090.96	19.38	210.41	18.46	139.98	21.63
	0300H	13.42	11.93	1088.24	19.36	210.38	18.43	139.88	21.52
	0400H	13.47	11.98	1077.35	19.35	210.33	18.39	139.73	21.24
	0500H	13.50	12.01	1079.03	19.36	210.41	18.41	139.88	21.18
	0600H	13.51	12.03	1088.67	19.38	210.47	18.43	139.92	21.22
	0700H	13.53	12.05	1085.19	19.41	210.48	18.43	139.82	21.32
	0800H	13.49	12.00	1068.26	19.43	210.55	18.47	139.95	22.49
	0900H	13.26	11.79	1050.64	19.46	210.56	18.52	140.44	24.65
	1000H	12.89	11.42	1056.29	19.41	210.45	18.53	141.11	26.28
	1100H	12.61	11.15	1073.23	19.35	210.30	18.47	141.44	27.21
	1200H	12.44	10.96	1083.56	19.43	210.35	18.52	141.69	28.18
	1300H	12.36	10.88	1096.31	19.49	210.43	18.59	141.82	28.78
	1400H	12.50	11.02	1113.99	19.42	210.38	18.49	141.45	27.73
	1500H	12.66	11.19	1083.30	19.38	210.40	18.41	141.17	26.26
	1600H	12.61	11.14	1075.57	19.31	210.31	18.35	141.15	25.42
	1700H	12.92	11.44	1099.22	19.32	210.35	18.35	140.51	23.52
	1800H	13.40	11.91	1079.78	19.36	210.45	18.39	139.78	21.99
	1900H	13.49	12.00	1080.75	19.32	210.42	18.38	139.73	21.69
	2000H	13.49	12.00	1096.83	19.37	210.55	18.43	139.88	21.46
	2100H	13.47	11.98	1095.63	19.38	210.60	18.44	139.96	21.35
	2200H	13.47	11.98	1095.20	19.40	210.60	18.46	139.88	21.22
	2300H	13.49	11.99	1097.77	19.45	210.64	18.50	139.74	21.08
	2400H	13.50	12.01	1097.65	19.46	210.65	18.52	139.71	20.96
Max	13.53	12.05	1113.99	19.49	210.65	18.59	141.82	28.78	
Ave	13.18	11.70	1085.11	19.39	210.45	18.45	140.36	23.34	
Min	12.36	10.88	1050.64	19.31	210.30	18.35	139.71	20.96	



DATA ORC X											CALCULATION						DATA ORC X						CALCULATION				
Date	Time	ORC X									OECS_TE 9121	OECS_TE 9121	OECS_TE 9115	OECS_TE 9115	OECS_TE 9103	OECS_TE 9103	Q Vaporizer	Q Preheater	Gross Power ORC X	OECS_TE9 103	OECS_TE9101	OECS_TE9101	OECS_TE9124	1.47	U (kW/m2K)	1.17	U (kW/m2K)
		Gross	Net	Brine Inlet Flow	In Press	In. Temp.	Ex. Press.	Ex. Temp	Ambient Temperatur	Brine Inlet Flow	Vaporizer Brine Inlet Temp	Vaporizer Brine Inlet Temp	Vaporizer Brine Outlet Temp	Vaporizer Brine Outlet Temp	Preheater HE-9102B Brine Outlet Temp	Preheater HE-9102B Brine Outlet Temp				Preheater HE-9102B Brine Outlet Temp	Preheater HE-9102B Brine Outlet Temp	Vaporizer MF Outlet Temp	Vaporizer MF Inlet Temp	FPs MF Outlet Temp	LMTD Vaporizer	A Vaporizer	LMTD Preheater
		MW	MW	T/H	barg		barg		kg/s	°C	°K	°C	°K	°C	°K	kW	kW	kW	°C	°C	°C	°C	°K	m2	°K	m2	
June 17	0100H	13.43	11.94	1089.30	19.39	210.40	18.45	139.98	21.79	302.61	210.40	483.55	182.30	455.45	139.98	413.13	38071.93	55588.09	1342.79	139.98	170.91	164.75	80.77	27.05	957.32	34.26	1386.85
	0200H	13.42	11.93	1090.96	19.38	210.41	18.46	139.98	21.63	303.07	210.41	483.56	182.44	455.59	139.98	413.13	37954.37	55854.21	1342.38	139.98	170.65	165.3	80.86	26.88	960.42	33.91	1407.99
	0300H	13.42	11.93	1088.24	19.36	210.38	18.43	139.88	21.52	302.31	210.38	483.53	181.97	455.12	139.88	413.03	38453.70	55236.02	1341.86	139.88	170.70	164.55	80.8	27.04	967.40	34.11	1384.05
	0400H	13.47	11.98	1077.35	19.35	210.33	18.39	139.73	21.24	299.29	210.33	483.48	181.44	454.59	139.73	412.88	38712.68	54185.35	1346.66	139.73	170.56	164.27	80.76	26.91	978.74	33.88	1367.08
	0500H	13.50	12.01	1079.03	19.36	210.41	18.41	139.88	21.18	299.76	210.41	483.56	181.74	454.89	139.88	413.03	38469.75	54469.78	1350.04	139.88	170.86	164.75	80.55	26.70	980.20	33.86	1375.06
	0600H	13.51	12.03	1088.67	19.38	210.47	18.43	139.92	21.22	302.43	210.47	483.62	181.58	454.73	139.92	413.07	39112.05	54688.89	1351.22	139.92	170.11	164.7	79.91	26.93	987.84	34.00	1374.64
	0700H	13.53	12.05	1085.19	19.41	210.48	18.43	139.82	21.32	301.47	210.48	483.63	181.23	454.38	139.82	412.97	39481.63	54181.37	1353.31	139.82	170.68	164.86	79.79	26.37	1018.37	33.60	1378.18
	0800H	13.49	12.00	1068.26	19.43	210.55	18.47	139.95	22.49	296.76	210.55	483.70	181.06	454.21	139.95	413.10	39174.78	52955.69	1348.52	139.95	170.70	164.36	79.66	26.62	1001.25	33.95	1333.00
	0900H	13.26	11.79	1050.64	19.46	210.56	18.52	140.44	24.65	291.87	210.56	483.71	181.02	454.17	140.44	413.59	38602.06	51407.78	1326.31	140.44	170.42	164.02	79.38	26.93	974.97	34.46	1275.10
	1000H	12.89	11.42	1056.29	19.41	210.45	18.53	141.11	26.28	293.44	210.45	483.60	180.47	453.62	141.11	414.26	39387.18	50129.02	1289.23	141.11	170.58	164.27	78.89	26.28	1019.46	34.20	1252.81
	1100H	12.61	11.15	1073.23	19.35	210.30	18.47	141.44	27.21	298.14	210.30	483.45	180.49	453.64	141.44	414.59	39790.13	50532.03	1261.41	141.44	170.22	164.96	78.65	25.89	1045.35	33.83	1276.68
	1200H	12.44	10.96	1083.56	19.43	210.35	18.52	141.69	28.18	301.01	210.35	483.50	179.89	453.04	141.69	414.84	41046.57	49905.72	1244.01	141.69	170.97	164.9	76.83	25.25	1105.81	34.05	1252.86
	1300H	12.36	10.88	1096.31	19.49	210.43	18.59	141.82	28.78	304.56	210.43	483.58	180.33	453.48	141.82	414.97	41034.39	50906.37	1235.83	141.82	170.19	164.51	79.72	26.16	1067.26	33.84	1285.61
	1400H	12.50	11.02	1113.99	19.42	210.38	18.49	141.45	27.73	309.47	210.38	483.53	179.22	452.37	141.45	414.60	43169.70	50739.19	1249.74	141.45	170.20	164.65	78.71	25.25	1163.25	32.99	1314.50
	1500H	12.66	11.19	1083.30	19.38	210.40	18.41	141.17	26.26	300.94	210.40	483.55	179.78	452.93	141.17	414.32	41250.82	50435.98	1266.42	141.17	170.87	164.12	78.15	25.78	1088.60	34.01	1267.35
	1600H	12.61	11.14	1075.57	19.31	210.31	18.35	141.15	25.42	298.79	210.31	483.46	179.79	452.94	141.15	414.30	40828.36	50108.61	1261.02	141.15	170.18	165.05	79.03	25.35	1095.59	32.94	1300.26
	1700H	12.92	11.44	1099.22	19.32	210.35	18.35	140.51	23.52	305.36	210.35	483.50	179.47	452.62	140.51	413.66	42211.36	51640.01	1291.63	140.51	170.65	164.55	79.79	25.32	1134.13	32.63	1352.61
	1800H	13.40	11.91	1079.78	19.36	210.45	18.39	139.78	21.99	299.96	210.45	483.60	179.24	452.39	139.78	412.93	41915.09	51382.77	1339.62	139.78	170.36	165.01	79.79	24.97	1142.04	31.80	1380.94
	1900H	13.49	12.00	1080.75	19.32	210.42	18.38	139.73	21.69	300.23	210.42	483.57	179.40	452.55	139.73	412.88	41699.39	51695.59	1348.62	139.73	170.11	165.21	77.24	25.02	1133.83	32.58	1356.14
	2000H	13.49	12.00	1096.83	19.37	210.55	18.43	139.88	21.46	304.70	210.55	483.70	179.67	452.82	139.88	413.03	42126.19	52619.55	1349.40	139.88	170.42	164.77	77.23	25.47	1125.33	33.25	1352.66
	2100H	13.47	11.98	1095.63	19.38	210.60	18.44	139.96	21.35	304.36	210.60	483.75	180.23	453.38	139.96	413.11	41379.40	53197.97	1346.86	139.96	170.73	165.34	78.52	25.36	1109.94	32.84	1384.41
	2200H	13.47	11.98	1095.20	19.40	210.60	18.46	139.88	21.22	304.25	210.60	483.75	180.45	453.60	139.88	413.03	41070.25	53581.85	1347.13	139.88	170.88	164.69	78.11	25.92	1077.86	33.68	1359.66
	2300H	13.49	11.99	1097.77	19.45	210.64	18.50	139.74	21.08	304.96	210.64	483.79	180.78	453.93	139.74	412.89	40767.45	54321.47	1348.61	139.74	170.52	165.31	78.61	25.87	1072.17	33.23	1397.21
	2400H	13.50	12.01	1097.65	19.46	210.65	18.52	139.71	20.96	304.93	210.65	483.80	181.10	454.25	139.71	412.86	40338.12	54781.35	1350.46	139.71	170.78	164.83	78.9	26.33	1042.20	33.78	1385.98
	Max	13.53	12.05	1113.99	19.49	210.65	18.59	141.82	28.78	309.47	210.65	483.80	182.44	455.59	141.82	414.97	43169.70	55854.21	1353.31	141.82							
	Ave	13.18	11.70	1085.11	19.39	210.45	18.45	140.36	23.34	301.44	210.45	483.60	180.63	453.78	140.36	413.51	40251.97	52689.36	1318.04	140.36							
	Min	12.36	10.88	1050.64	19.31	210.30	18.35	139.71	20.96	291.87	210.30	483.45	179.22	452.37	139.71	412.86	37954.37	49905.72	1235.83	139.71							



# EES Design

EES Professional: C:\Users\ThinkPad\Documents\1. final\HMB Modification ORC Final - rev2\_original.EES - [Formatted Equations]

File Edit Search Options Calculate Tables Plots Windows Help Examples

Organic Rankine Cycle Plant.XYZ

Fluid\$ = 'n-pentane'

Ambient Temperature & Dead State Condition

$T_0 = \text{ConvertTemp}(\text{C}, \text{K}, 23.5)$  Suhu atau temperatur ambient dan suhu dead state untuk semua liquid

$P_0 = 101.3$  [kPa] tekanan udara disekitar dan dead state pressure untuk semua liquid

VAPORIZER

$T_3 = \text{ConvertTemp}(\text{C}, \text{K}, 173.1)$  Suhu input Vaporizer atau suhu outlet preheater

$T_4 = \text{ConvertTemp}(\text{C}, \text{K}, 173.1)$  Suhu outlet Vaporizer atau suhu inlet Turbine

$T_1 = \text{ConvertTemp}(\text{C}, \text{K}, 211)$  Suhu Brine Inlet yang masuk ke Vaporizer

$T_5 = \text{ConvertTemp}(\text{C}, \text{K}, 187.5)$  Suhu Brine outlet Vaporizer atau inlet preheater

$P_3 = 2400$  [kPa] Tekanan outlet n-Pentane, assumsi pressure loss 80 kPa

$P_4 = 2350$  [kPa] Tekanan outlet pentane dari  $P_3$  ke  $P_4$  Vaporizer-dengan pressure drop 0.5 bar = 50 kPa

$P_1 = 2200$  [kPa] Tekanan Brine masuk ke Vaporizer

$P_5 = 2100$  [kPa] Tekanan Brine keluar dari Vaporizer atau masuk ke Preheater

$h_1 = h(\text{water}, T = T_1, P = P_1)$  Enthalpy Brine masuk ke Vaporizer

$s_1 = s(\text{water}, T = T_1, P = P_1)$  Entropy Brine masuk ke Vaporizer

$h_5 = h(\text{water}, T = T_5, P = P_5)$  Enthalpy Brine keluar dari Vaporizer atau masuk ke Preheater

$s_5 = s(\text{water}, T = T_5, P = P_5)$  Entropy Brine keluar Vaporizer atau masuk ke Preheater

$h_3 = h(\text{Fluid}\$, T = T_3, P = P_3)$  Enthalpy n-Pentane masuk ke Vaporizer atau outlet Preheater

$s_3 = s(\text{Fluid}\$, T = T_3, P = P_3)$  Entropy n-Pentane masuk ke Vaporizer atau outlet Preheater

$h_4 = h(\text{Fluid}\$, T = T_4, P = P_4)$  Enthalpy n-Pentane keluar dari Vaporizer atau inlet Turbine

$s_4 = s(\text{Fluid}\$, T = T_4, P = P_4)$  Entropy n-Pentane keluar dari Vaporizer atau inlet Turbine

$cp_1 = Cp(\text{water}, T = T_1, P = P_1)$  Specific heat brine masuk ke Vaporizer

$cp_5 = Cp(\text{water}, T = T_5, P = P_5)$  Specific heat brine keluar dari Vaporizer atau masuk ke Preheater

$cp_3 = Cp(\text{Fluid}\$, T = T_3, P = P_3)$  Specific heat n-Pentane masuk ke Vaporizer atau outlet Preheater

$cp_4 = Cp(\text{Fluid}\$, T = T_4, P = P_4)$  Specific heat n-Pentane keluar dari Vaporizer atau inlet Turbine

$Cp_1 = 0.6851$  [kJ/kg-K]

$m_1 = 321.54$  [kg/s] Laju alir Brine yang masuk ke dalam Vaporizer (1157550 ton/h - HMB)

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Taskbar: 25°C Berawan, 8:30 PM, 1/10/2025

$m_1 = m_5$  Laju alir Brine inlet Vaporizer sama dengan laju alir brine outlet Vaporizer

$m_3 = m_4$  Laju alir n-Pentane yang masuk ke Vaporizer sama dengan yang keluar dari Vaporizer

Mass Flow fluid kerja

$m_1 \cdot (h_1 - h_2) = m_4 \cdot (h_4 - h_{19})$   $m_4$  laju alir n-Pentane, assumsi pada kondisi steady state dimana energi potensial dan Energi kinetik diabaikan

Vaporizer

$Q_{\text{Vaporizer}} = m_1 \cdot c_{p1} \cdot (T_1 - T_5)$   $Q$  = Heat Transfer di Vaporizer

atau

$Q_{\text{Vaporizer2}} = m_3 \cdot (h_4 - h_3)$   $Q$  = Heat Transfer di Vaporizer

$U_{\text{Vap, clean}} = 2.53$  [kW/m<sup>2</sup>\*K] Overall Heat Transfer Coefficient Clean - Datasheet Vaporizer

$U_{\text{Vap, service}} = 1.4$  [kW/m<sup>2</sup>\*K] Overall Heat Transfer Coefficient Service - Datasheet Vaporizer

$LMTD_{\text{Vaporizer}} = \frac{T_1 - T_4 - (T_5 - T_3)}{\ln \left[ \frac{T_1 - T_4}{T_5 - T_3} \right]}$   $\cdot 1$  Log Mean Temperature Different Vaporizer

$Q_{\text{Vaporizer}} = U_{\text{Vap, clean}} \cdot A_{\text{Vaporizer, Clean}} \cdot LMTD_{\text{Vaporizer}}$   $A_{\text{Vaporizer}}$  = overall heat transfer Area Vaporizer

$Q_{\text{Vaporizer}} = U_{\text{Vap, service}} \cdot A_{\text{Vaporizer, Service}} \cdot LMTD_{\text{Vaporizer}}$   $A_{\text{Vaporizer}}$  = overall heat transfer Area Vaporizer

PREHEATER

$P_5, T_5$  = inlet brine ke Preheater

Suhu & tekanan inlet Preheater Brine sama dengan suhu dan tekanan outlet Vaporizer brine  $T_5, P_5$

$P_3, T_3$  = outlet n-Pentane dari Preheater

Suhu & tekanan outlet Preheater n-Pentane sama dengan suhu dan tekanan inlet Vaporizer n-Pentane  $T_3, P_3$

$T_{19} = \text{ConvertTemp} (C, K, 71.3)$  Suhu inlet n-Pentane Preheater atau n-Pentane Recuperator Outlet

$T_2 = \text{ConvertTemp} (C, K, 148.1)$  Suhu Brine menuju reinjection well

$P_{19} = 2480$  [kPa] Tekanan inlet n-Pentane Preheater, assumsi tidak ada pressure drop dari Recuperator ke Preheater

$P_2 = 2000$  [kPa] Tekanan Brine Preheater outlet, assumsi pressure drop 100 kPa

$m_{19} = m_{17} + m_{18}$  Laju alir n-Pentane yang masuk ke Preheater atau outlet Feed Pump

$m_2 = m_5$  Laju alir Brine outlet Preheater sama dengan inlet Vaporizer  $m_1 = m_5 = m_2$

$h_2 = h(\text{water}, T = T_2, P = P_2)$  enthalpi brine keluar dari Preheater

$s_2 = s(\text{water}, T = T_2, P = P_2)$  entropy brine keluar dari Preheater

$h_{19} = h(\text{Fluid\$}, T = T_{19}, P = P_{19})$  enthalpi n-Pentane inlet preheater

$s_{19} = s(\text{Fluid\$}, T = T_{19}, P = P_{19})$  entropy n-Pentane inlet preheater

$cp_1 = Cp(\text{water}, T = T_1, P = P_1)$  Specific heat Brine keluar dari Preheater

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$$Q_{preheater} = U_{preheater, clean} \cdot A_{preheater, clean} \cdot LMTD_{preheater} \cdot A_{preheater}$$
 Overall heat transfer Area Preheater  

$$Q_{preheater} = U_{preheater, service} \cdot A_{preheater, service} \cdot LMTD_{preheater} \cdot A_{preheater}$$
 Overall heat transfer Area Preheater

**TURBINE CW**

$T_6 = T_4$  Suhu n-Pentane Inlet Turbine CW  
 $T_8 = \text{ConvertTemp} (C, K, 101.7)$  Suhu n-Pentane outlet Turbine CW atau inlet Recuperator CW  
 $P_6 = P_4$  Tekanan n-Pentane Inlet Turbine CW assumsi sama dengan outlet n-Pentane Vaporizer  
 $P_8 = 179$  [kPa] Tekanan n-Pentane outlet Turbine CW

$$m_6 = \frac{m_4}{2}$$
 Laju alir n-Pentane inlet turbine CW  
 $m_8 = m_6$  Laju alir n-Pentane outlet turbine CW  
 $h_6 = h(\text{Fluid}\$, T = T_6, x = 1)$  Enthalpi n-Pentane inlet Turbine CW, quality x=1  
 $s_6 = s(\text{Fluid}\$, T = T_6, x = 1)$  Entropy n-Pentane inlet Turbine CW, quality x=1  
 $h_8 = h(\text{Fluid}\$, T = T_8, P = P_8)$  Enthalpi n-Pentane outlet turbine CW  
 $s_8 = s(\text{Fluid}\$, T = T_8, P = P_8)$  Entropy n-Pentane outlet Turbine CW

$$h_{8s} = h_{14} + (h_8 - h_{14}) \cdot \left[ \frac{s_8 - s_{14}}{s_8 - s_{14}} \right]$$
 ideal outlet entalphi turbine CW  
 $cp_6 = Cp(\text{Fluid}\$, T = T_6, P = P_6)$  Specific heat n-Pentane masuk ke Turbine CW  
 $cp_8 = Cp(\text{Fluid}\$, T = T_8, P = P_8)$  Specific heat n-Pentane keluar dari Turbine CW

**GROSS MECHANICAL POWER TURBINE**

$W_{Turbine, CW, Mec} = m_6 \cdot (h_6 - h_8)$  Gross Power Turbine Mechanical  
 atau  
 $W_{Turbine, CW, Mec2} = m_6 \cdot \frac{\eta_{Turbine, CW}}{100} \cdot (h_6 - h_{8s})$  Gross Power Turbine Mechanical

**EFISIENSI**

$$\eta_{Turbine, CW} = \left[ \frac{h_6 - h_8}{h_6 - h_{8s}} \right] \cdot 100$$
 Isentropic Turbine efficiency  
 $\eta_{generator} = 0.95 \cdot 100$  Generator efisiensi data sheet 0,95-0,97

**GROSS ELECTRICAL POWER TURBINE**

$W_{Turbine, gross, CW, electrical} = W_{Turbine, CW, Mec} \cdot \frac{\eta_{generator}}{100}$

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GROSS ELECTRICAL POWER TURBINE

$$W_{\text{Turbine, gross, CW, electrical}} = W_{\text{Turbine, CW, Mec}} \cdot \frac{\eta_{\text{generator}}}{100}$$

TURBINE CCW

$$T_7 = T_4 \text{ Suhu n-Pentane Inlet Turbine CCW}$$

$$T_9 = \text{ConvertTemp} (C, K, 101.7) \text{ Suhu n-Pentane outlet Turbine CCW atau inlet Recuperator CCW}$$

$$P_7 = P_4 \text{ Tekanan n-Pentane Inlet Turbine CCW}$$

$$P_9 = 179 \text{ [kPa] Tekanan n-Pentane outlet Turbine CCW}$$

$$m_7 = \frac{m_4}{2} \text{ Laju alir n-Pentane inlet turbine CCW}$$

$$m_9 = m_7 \text{ Laju alir n-Pentane outlet turbine CCW}$$

$$h_7 = h (\text{Fluid}\$, T = T_7, x = 1) \text{ Enthalpi n-Pentane inlet Turbine CCW}$$

$$s_7 = s (\text{Fluid}\$, T = T_7, x = 1) \text{ Entropy n-Pentane inlet Turbine CCW}$$

$$h_9 = h (\text{Fluid}\$, T = T_9, P = P_9) \text{ Enthalpi n-Pentane outlet turbine CCW}$$

$$s_9 = s (\text{Fluid}\$, T = T_9, P = P_9) \text{ Entropy n-Pentane outlet Turbine CCW}$$

$$h_{9s} = h_{14} + (h_9 - h_{14}) \cdot \left[ \frac{s_7 - s_{14}}{s_9 - s_{14}} \right] \text{ ideal outlet entalphi turbine CCW}$$

$$cp_7 = Cp (\text{Fluid}\$, T = T_7, P = P_7) \text{ Specific heat n-Pentane masuk ke Turbine CCW}$$

$$cp_9 = Cp (\text{Fluid}\$, T = T_9, P = P_9) \text{ Specific heat n-Pentane keluar dari Turbine CCW}$$

GROSS MECHANICAL POWER TURBINE

$$W_{\text{Turbine, CCW, Mec}} = m_7 \cdot (h_7 - h_9) \text{ Gross Power Turbine Mechanical}$$

atau

$$W_{\text{Turbine, CCW, Mec2}} = m_7 \cdot \frac{\eta_{\text{Turbine, CCW}}}{100} \cdot (h_7 - h_{9s}) \text{ Gross Power Turbine Mechanical}$$

EFISIENSI

$$\eta_{\text{Turbine, CCW}} = \left[ \frac{h_7 - h_9}{h_7 - h_{9s}} \right] \cdot 100 \text{ Isentropic Turbine efficiency}$$

GROSS ELECTRICAL POWER TURBINE

$$W_{\text{Turbine, gross, CCW, electrical}} = W_{\text{Turbine, CCW, Mec}} \cdot \frac{\eta_{\text{generator}}}{100}$$

RECUPERATOR CW

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$W_{Turbine, gross, CCW, electrical} = W_{Turbine, CCW, Mec} \cdot \frac{\eta_{generator}}{100}$

**RECUPERATOR CW**

$P_8 = T_8$

Hot side suhu dan tekanan inlet n-Pentane Recuperator CW sama dengan Suhu dan Tekanan outlet Turbine CW

$T_{10} = \text{ConvertTemp} (C, K, 73.3)$  Hot side - Suhu outlet n-Pentane Recuperator CW to ACHE

$T_{16} = \text{ConvertTemp} (C, K, 49)$  Cold side- Suhu keluar n-Pentane dari Feed Pump atau inlet Recuperatr (kenaikan suhu Pompa Feed Pump 1.8-2 C)

$T_{17} = \text{ConvertTemp} (C, K, 71.3)$  Cold side- Suhu outlet n-Pentane Recuperator CW to Preheater

$m_{10} = m_8$  Laju alir n-Pentane dari sisi hot side Recuperator menuju ACHE

$m_{16} = \frac{m_{14}}{2}$  Laju alir n-Pentane dari outlet pompa feed pump atau inlet recuperator CW

$m_{17} = m_{16}$  Laju alir n-Pentane dari outlet recuperator CW ke Preheater

$P_{10} = 179$  [kPa] Hot side - Tekanan Outlet Recuperator asumsi tidak ada pressure drop

$P_{16} = 2480$  [kPa] Tekanan inlet disisi cold side Recuperator sama dengan tekanan keluar Feed Pump, asumsi tidak ada pressure drop

$P_{17} = 2480$  [kPa] Tekanan outlet disisi cold side Recuperator dengan asumsi tidak ada pressure drop

$h_{10} = h(\text{Fluid\$}, T = T_{10}, P = P_{10})$  Entalphi Hot side outlet n-Pentane Recuperator

$s_{10} = s(\text{Fluid\$}, T = T_{10}, P = P_{10})$  Entropy Hot side outlet n-Pentane Recuperator

$h_{16} = h(\text{Fluid\$}, T = T_{16}, P = P_{16})$  Entalphi cold side inlet n-Pentane Recuperator

$s_{16} = s(\text{Fluid\$}, T = T_{16}, P = P_{16})$  Entropy cold side inlet n-Pentane Recuperator

$h_{17} = h(\text{Fluid\$}, T = T_{17}, P = P_{17})$  Entalphi cold side outlet n-Pentane Recuperator

$s_{17} = s(\text{Fluid\$}, T = T_{17}, P = P_{17})$  Entropy cold side outlet n-Pentane Recuperator

$cp_{10} = Cp(\text{Fluid\$}, T = T_{10}, P = P_{10})$  Specific heat n-Pentane keluar dari Hot side Recuperator menuju ACHE

$cp_{16} = Cp(\text{Fluid\$}, T = T_{16}, P = P_{16})$  Specific heat n-Pentane dari outlet pompa feed pump atau inlet recuperator CW

$cp_{17} = Cp(\text{Fluid\$}, T = T_{17}, P = P_{17})$  Specific heat n-Pentane dari outlet recuperator CW ke Preheater

$Q_{recuperator, CW} = m_8 \cdot cp_8 \cdot (T_8 - T_{10})$  Heat Transfer di Recuperator CW

$cp_{10} = Cp(\text{Fluid\$}, T = T_{10}, P = P_{10})$  Specific heat n-Pentane keluar dari Hot side Recuperator menuju ACHE

$cp_{16} = Cp(\text{Fluid\$}, T = T_{16}, P = P_{16})$  Specific heat n-Pentane dari outlet pompa feed pump atau inlet recuperator CW

$cp_{17} = Cp(\text{Fluid\$}, T = T_{17}, P = P_{17})$  Specific heat n-Pentane dari outlet recuperator CW ke Preheater

$Q_{recuperator, CW} = m_8 \cdot cp_8 \cdot (T_8 - T_{10})$  Heat Transfer di Recuperator CW

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$$LMTD_{Recuperator,CW} = \frac{\ln \left[ \frac{T_8 - T_{17}}{T_{10} - T_{16}} \right]}{\ln \left[ \frac{T_8 - T_{17}}{T_{10} - T_{16}} \right]}$$

$$Q_{recuperator,CW} = U_{RCW} \cdot A_{Recuperator,CW} \cdot LMTD_{Recuperator,CW} \quad A_{Recuperator,CW} = \text{overall heat transfer Area}$$

RECUPERATOR CCW

P<sub>9</sub>,T<sub>9</sub>

Hot side suhu dan tekanan inlet n-Pentane Recuperator CCW sama dengan Suhu dan Tekanan outlet Turbine CCW

$$T_{11} = \text{ConvertTemp} (C, K, 73.3) \quad \text{Hot side - Suhu outlet n-Pentane Recuperator CCW to ACHE}$$

$$T_{15} = \text{ConvertTemp} (C, K, 49) \quad \text{Cold side- Suhu keluar n-Pentane dari Feed Pump atau inlet Recuperatr (kenaikan suhu Pompa Feed Pump 1.8-2 C)}$$

$$T_{18} = \text{ConvertTemp} (C, K, 71.3) \quad \text{Cold side- Suhu outlet n-Pentane Recuperator CCW to Preheater}$$

$$m_{11} = m_9 \quad \text{Laju alir n-Pentane dari sisi hot side Recuperator menuju ACHE}$$

$$m_{15} = \frac{m_{14}}{2} \quad \text{Laju alir n-Pentane dari outlet pompa feed pump atau inlet recuperator CCW}$$

$$m_{18} = m_{15} \quad \text{Laju alir n-Pentane dari outlet recuperator CCW ke Preheater}$$

$$P_{11} = 179 \text{ [kPa]} \quad \text{Hot side - Tekanan Outlet Recuperator asumsi tidak ada pressure drop}$$

$$P_{15} = 2480 \text{ [kPa]} \quad \text{Tekanan inlet disisi cold side Recuperator sama dengan tekanan keluar Feed Pump, asumsi tidak ada pressure drop}$$

$$P_{18} = 2480 \text{ [kPa]} \quad \text{Tekanan outlet disisi cold side Recuperator dengan asumsi tidak ada pressure drop}$$

$$h_{11} = h(\text{Fluid\$}, T = T_{11}, P = P_{11}) \quad \text{Entalphi Hot side outlet n-Pentane Recuperator}$$

$$s_{11} = s(\text{Fluid\$}, T = T_{11}, P = P_{11}) \quad \text{Entropy Hot side outlet n-Pentane Recuperator}$$

$$h_{15} = h(\text{Fluid\$}, T = T_{15}, P = P_{15}) \quad \text{Entalphi cold side inlet n-Pentane Recuperator}$$

$$s_{15} = s(\text{Fluid\$}, T = T_{15}, P = P_{15}) \quad \text{Entropy cold side inlet n-Pentane Recuperator}$$

$$h_{18} = h(\text{Fluid\$}, T = T_{18}, P = P_{18}) \quad \text{Entalphi cold side outlet n-Pentane Recuperator}$$

$$s_{18} = s(\text{Fluid\$}, T = T_{18}, P = P_{18}) \quad \text{Entropy cold side outlet n-Pentane Recuperator}$$

$$cp_{11} = Cp(\text{Fluid\$}, T = T_{11}, P = P_{11}) \quad \text{Specific heat n-Pentane keluar dari Hot side Recuperator menuju ACHE}$$

$$cp_{15} = Cp(\text{Fluid\$}, T = T_{15}, P = P_{15}) \quad \text{Specific heat n-Pentane dari outlet pompa feed pump atau inlet recuperator CCW}$$

$$cp_{18} = Cp(\text{Fluid\$}, T = T_{18}, P = P_{18}) \quad \text{Specific heat n-Pentane dari outlet recuperator CW ke Preheater}$$

$$Q_{recuperator,CCW} = m_9 \cdot cp_9 \cdot (T_9 - T_{11}) \quad \text{Heat Transfer di Recuperator CCW}$$

$$U_{RCCW} = 0.14 \text{ [kW/m}^2\text{K]} \quad \text{datasheet Recuperator}$$

$$LMTD_{Recuperator,CCW} = \frac{T_9 - T_{18} - (T_{11} - T_{15})}{\ln \left[ \frac{T_9 - T_{18}}{T_{11} - T_{15}} \right]} \quad \text{Log Mean Temperature Different Recuperator CCW}$$

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$$LMTD_{Recuperator,CCW} = \frac{T_9 - T_{18} - (T_{11} - T_{15})}{\ln \left[ \frac{T_9 - T_{18}}{T_{11} - T_{15}} \right]}$$
 Log Mean Temperature Different Recuperator CCW

$$Q_{Recuperator,CCW} = U_{RCW} \cdot A_{Recuperator,CCW} \cdot LMTD_{Recuperator,CCW}$$
 A<sub>Recuperator,CCW</sub> = overall heat transfer Area

**AIR COOLER HEAT EXCHANGER**

$T_{12} = T_{10}$  Suhu n-Pentane Inlet ACHE Hot side atau suhu outlet recuperator CW dan CCW  
 $T_{13} = \text{ConvertTemp} (C, K, 47)$  Suhu n-Pentane outlet ACHE atau inlet Feed pump  
 $T_{20} = T_0$  Ambient Temperature atau suhu yang dihisap inlet Fan ACHE  
 $T_{21} = \text{ConvertTemp} (C, K, 32)$  Suhu Fan udara outlet ACHE  
 $P_{12} = 172$  [kPa] Tekanan n-Pentane Hot side ACHE atau suhu outlet recuperator  
 $P_{13} = 167$  [kPa] Tekanan n-Pentane outlet ACHE  
 $P_{20} = P_0$  Tekanan inlet Fan ACHE  
 $P_{21} = P_0$  Tekanan outlet Fan ACHE  
 $m_{12} = m_{10} + m_{11}$  Laju alir pentane inlet ACHE  
 $m_{12} = m_{13}$  Laju alir pentane outlet ACHE  
 $U_{ACHE} = 0.501$  [kW/m<sup>2</sup>\*K] U<sub>ache</sub> (Light organic cooling) overall heat transfer correction factor - Chemical process design computer-aided case- hal 499  
 $\rho_{air} = 0.0709$  [lbm/ft<sup>3</sup>] assumsi rho<sub>air</sub> 0,0709 process heat transfer - hal 688  
 $\rho_{air,convert} = 1.153$  [kg/m<sup>3</sup>]  
 V<sub>fan</sub>=245455<sub>ACFM</sub>  
 existing fan capacity

$h_{12} = h(\text{Fluid\$}, T = T_{12}, P = P_{12})$  Enthalpi n-Pentane Inlet ACHE  
 $s_{12} = s(\text{Fluid\$}, T = T_{12}, P = P_{12})$  Entropy n-Pentane Inlet ACHE  
 $h_{13} = h(\text{Fluid\$}, T = T_{13}, x = 0)$  enthalpy liquid outlet ACHE atau inlet Feed Pump  
 $s_{13} = s(\text{Fluid\$}, T = T_{13}, x = 0)$  entropy liquid outlet ACHE atau inlet Feed Pump  
 $h_{20} = h(\text{Air}, T = T_0)$  enthalpy udara di hisap ACHE  
 $s_{20} = s(\text{Air}, T = T_0, P = P_0)$  entropy udara di hisap ACHE  
 $h_{21} = h(\text{Air}, T = T_{21})$  enthalpy udara di keluarkan ACHE  
 $s_{21} = s(\text{Air}, T = T_{21}, P = P_{21})$  entropy udara di keluarkan ACHE  
 $P_{diff} = 0.431$  [in-H2O]

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W<sub>fan,actual</sub> = 15.2 · 42 Rotor shaft power - fan datasheet

W<sub>fan,actual</sub> = 18.5 · 42 Motor - fan datasheet

**FEED PUMP**

Feed Pump inlet

Temperature dan pressure inlet Feed Pump sama dengan temperature dan pressure outlet ACHE T<sub>13</sub>, P<sub>13</sub>

Feed Pump Outlet

T<sub>14</sub> = ConvertTemp (C, K, 49) Temperature keluaran pompa kenaikan 1.8 - 2 deg C

P<sub>14</sub> = 2480 [kPa] Pressure discharge pompa - data operasi

h<sub>14</sub> = h (Fluid\$, T = T<sub>14</sub>, P = P<sub>14</sub>) enthalpy n-Pentane tekanan Feed Pump

s<sub>14</sub> = s (Fluid\$, P = P<sub>14</sub>, h = h<sub>14</sub>) entropy n-Pentane Feed Pump

m<sub>14</sub> = m<sub>13</sub> mass flow n-Pentane

cp<sub>14</sub> = Cp (Fluid\$, T = T<sub>14</sub>, P = P<sub>14</sub>) Specific heat pentane keluar dari Feed Pump

$$h_{14s} = h_{11} + (h_{14} - h_{11}) \cdot \left[ \frac{s_{14} - s_{11}}{s_{13} - s_{11}} \right]$$

Feed Pump Work

$$W_{pump} = m_{13} \cdot (h_{14} - h_{13})$$

$$\eta_{pump} = \left[ \frac{h_{14} - h_{13}}{h_{14s} - h_{13}} \right] \cdot 100$$

**EXERG**

Specific Exergy

h<sub>22</sub> = h (Air, T = T<sub>0</sub>) enthalpy - dead state - Udara

s<sub>22</sub> = s (Air, T = T<sub>0</sub>, P = P<sub>0</sub>) entropy - dead state - Udara

h<sub>23</sub> = h (water, T = T<sub>0</sub>, P = P<sub>0</sub>) enthalpy liquid - dead state - Brine

s<sub>23</sub> = s (water, T = T<sub>0</sub>, P = P<sub>0</sub>) entropy liquid - dead state - Brine

h<sub>24</sub> = |h (n-pentane, T = T<sub>0</sub>, P = P<sub>0</sub>)| enthalpy liquid - dead state - n-Pentane

s<sub>24</sub> = |s (n-pentane, T = T<sub>0</sub>, P = P<sub>0</sub>)| entropy liquid - dead state - n-Pentane

Specific Exergy Brine From Well resources

E<sub>1</sub> = h<sub>1</sub> - h<sub>23</sub> - T<sub>0</sub> · (s<sub>1</sub> - s<sub>23</sub>) specific exergy Brine dari Sumur Produksi ke Vaporizer

E<sub>2</sub> = h<sub>2</sub> - h<sub>23</sub> - T<sub>0</sub> · (s<sub>2</sub> - s<sub>23</sub>) specific exergy Brine dari Preheater ke reinjection system

Exergetic Power

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Specific Exergy

$$h_{22} = h(\text{Air}, T = T_0) \quad \text{enthalpy - dead state - Udara}$$

$$s_{22} = s(\text{Air}, T = T_0, P = P_0) \quad \text{entropy - dead state - Udara}$$

$$h_{23} = h(\text{water}, T = T_0, P = P_0) \quad \text{enthalpy liquid - dead state - Brine}$$

$$s_{23} = s(\text{water}, T = T_0, P = P_0) \quad \text{entropy liquid - dead state - Brine}$$

$$h_{24} = |h(\text{n-pentane}, T = T_0, P = P_0)| \quad \text{enthalpy liquid - dead state - n-Pentane}$$

$$s_{24} = |s(\text{n-pentane}, T = T_0, P = P_0)| \quad \text{entropy liquid - dead state - n-Pentane}$$

Specific Exergy Brine From Well resources

$$E_1 = h_1 - h_{23} - T_0 \cdot (s_1 - s_{23}) \quad \text{specific exergy Brine dari Sumur Produksi ke Vaporizer}$$

$$E_2 = h_2 - h_{23} - T_0 \cdot (s_2 - s_{23}) \quad \text{specific exergy Brine dari Preheater ke reinjection system}$$

Exergetic Power

$$Ex = m_1 \cdot E_1$$

Vaporizer Exergy

$$E_3 = h_3 - h_{24} - T_0 \cdot (s_3 - s_{24}) \quad \text{specific exergy n-Pentane sebelum Vaporizer}$$

$$E_4 = h_4 - h_{24} - T_0 \cdot (s_4 - s_{24}) \quad \text{specific exergy n-Pentane setelah Vaporizer}$$

specific exergy Brine masuk ke Vaporizer sama dengan  $E_1$

$$E_5 = h_5 - h_{23} - T_0 \cdot (s_5 - s_{23}) \quad \text{specific exergy brine setelah Vaporizer}$$

Exergy Rate Vaporizer

$$E_1 = m_1 \cdot E_1 \quad \text{Exergy rate Brine inlet Vaporizer}$$

$$E_5 = m_5 \cdot E_5 \quad \text{Exergy rate Brine outlet Vaporizer}$$

$$E_3 = m_3 \cdot E_3 \quad \text{Exergy rate Inlet n-Pentane Vaporizer}$$

$$E_4 = m_4 \cdot E_4 \quad \text{Exergy rate Outlet n-Pentane Vaporizer}$$

Exergy Balance Vaporizer

$$m_1 \cdot E_1 + m_3 \cdot E_3 = m_5 \cdot E_5 + m_4 \cdot E_4 + E_{\text{destruction, Vaporizer, 2}}$$

$$E_{\text{destruction, vaporizer}} = m_4 \cdot (E_3 - E_4) + m_1 \cdot (E_1 - E_5)$$

$$E_{\text{input, Vaporizer}} = m_1 \cdot E_1 + m_3 \cdot E_3$$

$$E_{\text{output, Vaporizer}} = m_5 \cdot E_5 + m_4 \cdot E_4$$

Turbine Exergy CW

$$E_6 = h_6 - h_{24} - T_0 \cdot (s_6 - s_{24}) \quad \text{specific exergy inlet Turbine CW}$$





Turbine Exergy CW

$$E_6 = h_6 - h_{24} - T_0 \cdot (s_6 - s_{24}) \quad \text{specific exergy inlet Turbine CW}$$

$$E_8 = h_8 - h_{24} - T_0 \cdot (s_8 - s_{24}) \quad \text{specific exergy outlet Turbine CW}$$

Exergy Rate Turbine CW

$$E_6 = m_6 \cdot E_6 \quad \text{Exergy rate inlet Turbine CW}$$

$$E_8 = m_8 \cdot E_8 \quad \text{Exergy rate outlet Turbine CW}$$

Exergy Balance Turbine CW

$$m_6 \cdot E_6 = W_{\text{Turbine, gross, CW, electrical}} + m_8 \cdot E_8 + E_{\text{destruction, Turbine, CW, 2}}$$

$$E_{\text{destruction, Turbine, CW}} = m_6 \cdot (E_6 - E_8) - W_{\text{Turbine, gross, CW, electrical}}$$

$$E_{\text{input, turbine, CW}} = m_6 \cdot E_6$$

$$E_{\text{output, turbine, CW}} = W_{\text{Turbine, gross, CW, electrical}} + m_8 \cdot E_8$$

$$\eta_{\text{Exergy, Turbine, CW}} = \left[ \frac{W_{\text{Turbine, gross, CW, electrical}}}{E_6} \right] \cdot 100 \quad \text{efisiensi eksergi dari Turbine}$$

Turbine Exergy CCW

$$E_7 = h_7 - h_{24} - T_0 \cdot (s_7 - s_{24}) \quad \text{specific exergy Inlet Turbine CCW}$$

$$E_9 = h_9 - h_{24} - T_0 \cdot (s_9 - s_{24}) \quad \text{specific exergy Outlet Turbine CCW}$$

Exergy Rate Turbine CCW

$$E_7 = m_7 \cdot E_7 \quad \text{Exergy rate inlet Turbine CCW}$$

$$E_9 = m_9 \cdot E_9 \quad \text{Exergy rate outlet Turbine CCW}$$

Exergy Balance Turbine CCW

$$m_7 \cdot E_7 = W_{\text{Turbine, gross, CCW, electrical}} + m_9 \cdot E_9 + E_{\text{destruction, turbine, CCW, 2}}$$

$$E_{\text{destruction, Turbine, CCW}} = m_7 \cdot (E_7 - E_9) - W_{\text{Turbine, gross, CCW, electrical}}$$

$$E_{\text{input, turbine, CCW}} = m_7 \cdot E_7$$

$$E_{\text{output, turbine, CCW}} = W_{\text{Turbine, gross, CCW, electrical}} + m_9 \cdot E_9$$

$$\eta_{\text{Exergy, Turbine, CCW}} = \left[ \frac{W_{\text{Turbine, gross, CCW, electrical}}}{E_7} \right] \cdot 100 \quad \text{efisiensi eksergi dari Turbine}$$

$$E_{\text{destruction, Turbine, CCW}} = m_7 \cdot (E_7 - E_9) - W_{\text{Turbine, gross, CCW, electrical}}$$

$$E_{\text{input, turbine, CCW}} = m_7 \cdot E_7$$

$$E_{\text{output, turbine, CCW}} = W_{\text{Turbine, gross, CCW, electrical}} + m_9 \cdot E_9$$

$$E_{\text{destruction, Turbine, CCW}} = m_7 \cdot (E_7 - E_9) - W_{\text{Turbine, gross, CCW, electrical}}$$

$$E_{\text{input, turbine, CCW}} = m_7 \cdot E_7$$

$$E_{\text{output, turbine, CCW}} = W_{\text{Turbine, gross, CCW, electrical}} + m_9 \cdot E_9$$

$$E_{\text{destruction, Turbine, CCW}} = m_7 \cdot (E_7 - E_9) - W_{\text{Turbine, gross, CCW, electrical}}$$

$$E_{\text{input, turbine, CCW}} = m_7 \cdot E_7$$

$$E_{\text{output, turbine, CCW}} = W_{\text{Turbine, gross, CCW, electrical}} + m_9 \cdot E_9$$

$$E_{\text{destruction, Turbine, CCW}} = m_7 \cdot (E_7 - E_9) - W_{\text{Turbine, gross, CCW, electrical}}$$

$$E_{\text{input, turbine, CCW}} = m_7 \cdot E_7$$

$$E_{\text{output, turbine, CCW}} = W_{\text{Turbine, gross, CCW, electrical}} + m_9 \cdot E_9$$

$$E_{\text{destruction, Turbine, CCW}} = m_7 \cdot (E_7 - E_9) - W_{\text{Turbine, gross, CCW, electrical}}$$

$$E_{\text{input, turbine, CCW}} = m_7 \cdot E_7$$

$$E_{\text{output, turbine, CCW}} = W_{\text{Turbine, gross, CCW, electrical}} + m_9 \cdot E_9$$

$$E_{\text{destruction, Turbine, CCW}} = m_7 \cdot (E_7 - E_9) - W_{\text{Turbine, gross, CCW, electrical}}$$

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$E_{input,turbine,CCW} = m_7 \cdot E_7$   
 $E_{output,turbine,CCW} = W_{Turbine,gross,CCW,electrical} + m_9 \cdot E_9$   
 $\eta_{Exergi,Turbine,CCW} = \left[ \frac{W_{Turbine,gross,CCW,electrical} \cdot E_9}{E_7} \right] \cdot 100$  efisiensi eksergi dari Turbine

**Recuperator exergy CW**  
 specific exergy masuk ke recuperator sisi hot side sama dengan specific exergy dari Turbine CW ( $E_8$ )

$E_{10} = h_{10} - h_{24} - T_0 \cdot (s_{10} - s_{24})$  specific exergy outlet recuperator sisi hot side  
 $E_{16} = h_{16} - h_{24} - T_0 \cdot (s_{16} - s_{24})$  specific exergy inlet recuperator sisi cold side  
 $E_{17} = h_{17} - h_{24} - T_0 \cdot (s_{17} - s_{24})$  specific exergy outlet recuperator sisi cold side

**Exergy Rate Recuperator CW**  
 exergy rate masuk ke recuperator sisi hot side sama dengan  $E_8$

$E_{10} = m_{10} \cdot E_{10}$  Exergy rate outlet recuperator - hot side  
 $E_{16} = m_{16} \cdot E_{16}$  Exergy rate inlet recuperator - cold side  
 $E_{17} = m_{17} \cdot E_{17}$  Exergy rate outlet recuperator - cold side

**Exergy Balance Recuperator CW**

$m_8 \cdot E_8 + m_{16} \cdot E_{16} = m_{10} \cdot E_{10} + m_{17} \cdot E_{17} + E_{destruction,recuperator,CW,2}$   
 $E_{destruction,recuperator,CW} = m_8 \cdot (E_8 - E_{10}) + m_{16} \cdot (E_{16} - E_{17})$   
 $E_{input,recuperator,CW} = m_8 \cdot E_8 + m_{16} \cdot E_{16}$   
 $E_{output,recuperator,CW} = m_{10} \cdot E_{10} + m_{17} \cdot E_{17}$

**Recuperator exergy CCW**  
 specific exergy masuk ke recuperator sisi hot side sama dengan specific exergy dari Turbine CCW ( $E_9$ )

$E_{11} = h_{11} - h_{24} - T_0 \cdot (s_{11} - s_{24})$  specific exergy outlet recuperator sisi hot side  
 $E_{15} = h_{15} - h_{24} - T_0 \cdot (s_{15} - s_{24})$  specific exergy inlet recuperator sisi cold side  
 $E_{18} = h_{18} - h_{24} - T_0 \cdot (s_{18} - s_{24})$  specific exergy outlet recuperator sisi cold side

**Exergy Rate Recuperator CCW**  
 exergy rate masuk ke recuperator sisi hot side sama dengan  $E_9$

$E_{11} = m_{11} \cdot E_{11}$  Exergy rate outlet recuperator - hot side  
 $E_{15} = m_{15} \cdot E_{15}$  Exergy rate inlet recuperator - cold side  
 $E_{18} = m_{18} \cdot E_{18}$  Exergy rate outlet recuperator - cold side

**Exergy Balance Recuperator CCW**

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$E_{input,recuperator,CCW} = m_9 \cdot E_9 + m_{15} \cdot E_{15}$   
 $E_{output,recuperator,CCW} = m_{11} \cdot E_{11} + m_{18} \cdot E_{18}$

**ACHE Exergy**

$E_{12} = h_{12} - h_{24} - T_0 \cdot (s_{12} - s_{24})$  specific exergy inlet ACHE-pentane  
 $E_{13} = h_{13} - h_{24} - T_0 \cdot (s_{13} - s_{24})$  specific exergy outlet ACHE-pentane  
 $E_{20} = h_{20} - h_{22} - T_0 \cdot (s_{20} - s_{22})$  specific exergy inlet ACHE-udara  
 $E_{21} = h_{21} - h_{22} - T_0 \cdot (s_{21} - s_{22})$  specific exergy outlet ACHE-udara

**Exergy Rate ACHE**

$E_{12} = m_{12} \cdot E_{12}$  Exergy rate inlet ACHE (n-Pentane) - hot side  
 $E_{13} = m_{13} \cdot E_{13}$  Exergy rate outlet ACHE (n-Pentane) - hot side  
 $E_{20} = m_{wf,Air} \cdot E_{20}$  Exergy rate inlet ACHE (udara) - cold side  
 $E_{21} = m_{wf,Air} \cdot E_{21}$  Exergy rate outlet ACHE (udara) - cold side

**Exergy balance ACHE**

$m_{12} \cdot E_{12} + m_{wf,Air} \cdot E_{20} = m_{13} \cdot E_{13} + m_{wf,Air} \cdot E_{21} + E_{destruction,ACHE,2}$   
 $E_{destruction,ACHE} = m_{wf,Air} \cdot (E_{20} - E_{21}) + m_{12} \cdot (E_{12} - E_{13})$   
 $E_{input,ACHE} = m_{12} \cdot E_{12} + m_{wf,Air} \cdot E_{20}$   
 $E_{output,ACHE} = m_{13} \cdot E_{13} + m_{wf,Air} \cdot E_{21}$

**Feed Pump Exergy**

specific exergy inlet Feed Pump sama dengan  $E_{13}$

$E_{14} = h_{14} - h_{24} - T_0 \cdot (s_{14} - s_{24})$  specific exergy outlet Feed Pump

**Exergy Rate Pump**

Exergy rate masuk ke Feed Pump  $E_{13}$

$E_{14} = m_{14} \cdot E_{14}$  Exergy rate outlet Feed Pump

**Exergy balance pump**

$m_{13} \cdot E_{13} + W_{pump} = m_{14} \cdot E_{14} + E_{destruction,Feed,Pump,2}$

**Exergy Rate Pump**

Exergy rate masuk ke Feed Pump  $E_{13}$

$E_{14} = m_{14} \cdot E_{14}$  Exergy rate outlet Feed Pump

**Exergy balance pump**

$m_{13} \cdot E_{13} + W_{pump} = m_{14} \cdot E_{14} + E_{destruction,Feed,Pump,2}$

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Exergy rate enter Preheater Brine  $E_5$

$$E_2 = m_2 \cdot E_2 \quad \text{Exergy rate outlet Preheater Brine atau Exergi rate preheater outlet ke Reinjection Well}$$

Exergy Balance Preheater

$$m_{19} \cdot E_{19} + m_5 \cdot E_5 = m_2 \cdot E_2 + m_3 \cdot E_3 + E_{\text{destruction,preheater,2}}$$

$$E_{\text{destruction,preheater}} = m_{19} \cdot (E_{19} - E_3) + m_5 \cdot (E_5 - E_2)$$

$$E_{\text{input,preheater}} = m_{19} \cdot E_{19} + m_5 \cdot E_5$$

$$E_{\text{output,preheater}} = m_2 \cdot E_2 + m_3 \cdot E_3$$

Potensi Brine

$$Q_{\text{potensi,brine}} = m_1 \cdot c_{p1} \cdot (T_1 - T_2) \quad \text{Heat Estimate pada kondisi HMB}$$

$$Q_{\text{potensi,brine2}} = m_1 \cdot (h_1 - h_2)$$

$$\eta_{\text{eff}} = 0.15$$

$$W_{\text{Power,estimate}} = Q_{\text{potensi,brine}} \cdot \eta_{\text{eff}} \quad \eta_{\text{eff}}=10-15\% \text{ based on optimum design}$$

Combine Power Estimate for Both Turbine CW & CCW

$$W_{\text{Turbine,gross,ORC}} = W_{\text{Turbine,gross,CW,electrical}} + W_{\text{Turbine,gross,CCW,electrical}}$$

WORK NET ORGANIC RANKINE CYCLE

$$W_{\text{net,ORC}} = W_{\text{Turbine,gross,ORC}} - W_{\text{pump}} - W_{\text{motor,Fan}}$$

$$\eta_{\text{Plant,ORC}} = \frac{W_{\text{net,ORC}}}{Q_{\text{potensi,brine2}}} \cdot 100 \quad \text{design and off-design optimization procedure for low-temperature geothermal organic rankine cycle hal 7}$$

atau

$$\eta_{\text{Plant,ORC,2}} = \left[ \frac{W_{\text{net,ORC}}}{m_1 \cdot (h_1 - h_5) + m_5 \cdot (h_5 - h_2)} \right] \cdot 100$$

$$\eta_{\text{Thermal,effisiensi,ORC}} = \frac{W_{\text{net,ORC}}}{m_1 \cdot (h_1 - h_2)} \cdot 100 \quad \text{dippipo hal 174}$$

$$\eta_{\text{utilisasi,effisiensi,ORC}} = \frac{W_{\text{net,ORC}}}{E_1} \cdot 100 \quad \text{design and off-design optimization procedure for low-temperature geothermal organic rankine cycle hal 7}$$

$$\eta_{\text{eksergetik,plant,ORC}} = \left[ \frac{W_{\text{net,ORC}}}{E_4 - E_x + E_x - E_7} \right] \cdot 100$$

$$\eta_{\text{Thermal,effisiensi,ORC}} = \frac{W_{\text{net,ORC}}}{m_1 \cdot (h_1 - h_2)} \cdot 100 \quad \text{dippipo hal 174}$$

$$\eta_{\text{utilisasi,effisiensi,ORC}} = \frac{W_{\text{net,ORC}}}{E_1} \cdot 100 \quad \text{design and off-design optimization procedure for low-temperature geothermal organic rankine cycle hal 7}$$

$$\eta_{\text{eksergetik,plant,ORC}} = \left[ \frac{W_{\text{net,ORC}}}{E_4 - E_x + E_x - E_7} \right] \cdot 100$$

Unit Settings: SI K kPa kJ mass deg

$A_{ACHE} = 4758 \text{ [m}^2\text{]}$	$A_{preheater, clean} = 841 \text{ [m}^2\text{]}$	$A_{preheater, service} = 1298 \text{ [m}^2\text{]}$	$A_{Recuperator, CCW} = 1443 \text{ [m}^2\text{]}$	$A_{Recuperator, CW} = 1443 \text{ [m}^2\text{]}$	$A_{Vaporizer, Clean} = 560.3 \text{ [m}^2\text{]}$
$A_{Vaporizer, Service} = 1012 \text{ [m}^2\text{]}$	$Cp_1 = 0.6851 \text{ [kJ/kg}\cdot\text{K]}$	$\eta_{eksenergetic, plant, ORC} = 40.09 \text{ [%]}$	$\eta_{Exergi, Turbine, CCW} = 86.23 \text{ [%]}$	$\eta_{Exergi, Turbine, CW} = 86.23 \text{ [%]}$	$\eta_{generator} = 95 \text{ [%]}$
$\eta_{Plant, ORC} = 13.81 \text{ [%]}$	$\eta_{Plant, ORC, 2} = 13.81 \text{ [%]}$	$\eta_{pump} = 70.97 \text{ [%]}$	$\eta_{Thermal, efisiensi, ORC} = 13.81 \text{ [%]}$	$\eta_{Turbine, CCW} = 81.74 \text{ [%]}$	$\eta_{Turbine, CW} = 81.74 \text{ [%]}$
$\eta_{utilisasi, efisiensi, ORC} = 20.77 \text{ [%]}$	$E_x = 59300 \text{ [kW]}$	$E_1 = 59300 \text{ [kW]}$	$E_{10} = 3721 \text{ [kW]}$	$E_{11} = 3721 \text{ [kW]}$	$E_{12} = 7206 \text{ [kW]}$
$E_{13} = 306.1 \text{ [kW]}$	$E_{14} = 1084 \text{ [kW]}$	$E_{15} = 541.8 \text{ [kW]}$	$E_{16} = 541.8 \text{ [kW]}$	$E_{17} = 1117 \text{ [kW]}$	$E_{18} = 1117 \text{ [kW]}$
$E_{19} = 2235 \text{ [kW]}$	$E_2 = 28569 \text{ [kW]}$	$E_{20} = 0 \text{ [kW]}$	$E_{21} = 977.4 \text{ [kW]}$	$E_3 = 16589 \text{ [kW]}$	$E_4 = 27308 \text{ [kW]}$
$E_5 = 46651 \text{ [kW]}$	$E_6 = 13647 \text{ [kW]}$	$E_7 = 13647 \text{ [kW]}$	$E_8 = 4671 \text{ [kW]}$	$E_9 = 4671 \text{ [kW]}$	$E_{destruction, ACHE} = 5922 \text{ [kW]}$
$E_{destruction, ACHE, 2} = 5922 \text{ [kW]}$	$E_{destruction, Feed, Pump} = 469.3 \text{ [kW]}$	$E_{destruction, Feed, Pump, 2} = 469.3 \text{ [kW]}$	$E_{destruction, preheater} = 3729 \text{ [kW]}$	$E_{destruction, preheater, 2} = 3729 \text{ [kW]}$	$E_{destruction, recuperator, CCW} = 374.1 \text{ [kW]}$
$E_{destruction, recuperator, CCW, 2} = 374.1 \text{ [kW]}$	$E_{destruction, recuperator, CW} = 374.1 \text{ [kW]}$	$E_{destruction, recuperator, CW, 2} = 374.1 \text{ [kW]}$	$E_{destruction, Turbine, CCW} = 1879 \text{ [kW]}$	$E_{destruction, turbine, CCW, 2} = 1879 \text{ [kW]}$	$E_{destruction, Turbine, CW} = 1879 \text{ [kW]}$
$E_{destruction, Turbine, CW, 2} = 1879 \text{ [kW]}$	$E_{destruction, vaporizer} = 1929 \text{ [kW]}$	$E_{destruction, Vaporizer, 2} = 1929 \text{ [kW]}$	$E_{input, ACHE} = 7206 \text{ [kW]}$	$E_{input, FP} = 1553 \text{ [kW]}$	$E_{input, preheater} = 48886 \text{ [kW]}$
$E_{input, recuperator, CCW} = 5213 \text{ [kW]}$	$E_{input, recuperator, CW} = 5213 \text{ [kW]}$	$E_{input, turbine, CCW} = 13647 \text{ [kW]}$	$E_{input, turbine, CW} = 13647 \text{ [kW]}$	$E_{input, Vaporizer} = 75889 \text{ [kW]}$	$E_{output, ACHE} = 1283 \text{ [kW]}$
$E_{output, FP} = 1084 \text{ [kW]}$	$E_{output, preheater} = 45158 \text{ [kW]}$	$E_{output, recuperator, CCW} = 4839 \text{ [kW]}$	$E_{output, recuperator, CW} = 4839 \text{ [kW]}$	$E_{output, turbine, CCW} = 11768 \text{ [kW]}$	$E_{output, turbine, CW} = 11768 \text{ [kW]}$
$E_{output, Vaporizer} = 73960 \text{ [kW]}$	Fluid\$ = 'n-pentane'	$h_{14s} = 59.32 \text{ [kJ/kg]}$	$h_{8s} = 485.4 \text{ [kJ/kg]}$	$h_{9s} = 485.4 \text{ [kJ/kg]}$	LMTD <sub>ACHE</sub> = 31.57 [C]
LMTD <sub>preheater</sub> = 37.28 [C]	LMTD <sub>Recuperator, CCW</sub> = 27.24 [C]	LMTD <sub>Recuperator, CW</sub> = 27.24 [C]	LMTD <sub>Vaporizer</sub> = 24.28 [C]	$m_{wf, Air} = 8812 \text{ [kg/s]}$	$n_{eff} = 0.15 \text{ [%]}$
$P_{diff} = 0.431 \text{ [in-H}_2\text{O]}$	$Q_{ACHE} = 75245 \text{ [kW]}$	$Q_{ACHE, 2} = 75245 \text{ [kW]}$	$Q_{potensi, brine} = 92133 \text{ [kJ/s]}$	$Q_{potensi, brine2} = 89173 \text{ [kW]}$	$Q_{preheater} = 56145 \text{ [kW]}$
$Q_{recuperator, CCW} = 5504 \text{ [kW]}$	$Q_{recuperator, CW} = 5504 \text{ [kW]}$	$Q_{Vaporizer} = 34422 \text{ [kW]}$	$Q_{Vaporizer2} = 31986 \text{ [kW]}$	$\rho_{air} = 0.0709 \text{ [lbm/ft}^3\text{]}$	$\rho_{air, convert} = 1.153 \text{ [kg/m}^3\text{]}$
$U_{ACHE} = 0.501 \text{ [kW/m}^2\cdot\text{K]}$	$U_{preheater, clean} = 1.791 \text{ [kW/m}^2\cdot\text{K]}$	$U_{preheater, service} = 1.16 \text{ [kW/m}^2\cdot\text{K]}$	$U_{RCCW} = 0.14 \text{ [kW/m}^2\cdot\text{K]}$	$U_{RCCW} = 0.14 \text{ [kW/m}^2\cdot\text{K]}$	$U_{Vap, clean} = 2.53 \text{ [kW/m}^2\cdot\text{K]}$
$U_{Vap, service} = 1.4 \text{ [kW/m}^2\cdot\text{K]}$	$V_{Fan, each} = 192779 \text{ [ACFM]}$	$V_{fan, total} = 229273 \text{ [m}^3\text{/min]}$	$V_{fan, total, convert} = 8.097E+06 \text{ [ACFM]}$	$W_{fan} = 673.5 \text{ [kW]}$	$W_{fan, actual} = 638.4 \text{ [kW]}$
$W_{fin, fan, actual} = 777 \text{ [kW]}$	$W_{motor, Fan} = 627.8 \text{ [kW]}$	$W_{net, ORC} = 12319 \text{ [kW]}$	$W_{Power, estimate} = 13820 \text{ [kW]}$	$W_{pump} = 1247 \text{ [kW]}$	$W_{Turbine, CCW, Mec} = 7470 \text{ [kW]}$
$W_{Turbine, CCW, Mec2} = 7470 \text{ [kW]}$	$W_{Turbine, CW, Mec} = 7470 \text{ [kW]}$	$W_{Turbine, CW, Mec2} = 7470 \text{ [kW]}$	$W_{Turbine, gross, CCW, electrical} = 7097 \text{ [kW]}$	$W_{Turbine, gross, CW, electrical} = 7097 \text{ [kW]}$	$W_{Turbine, gross, ORC} = 14193 \text{ [kW]}$

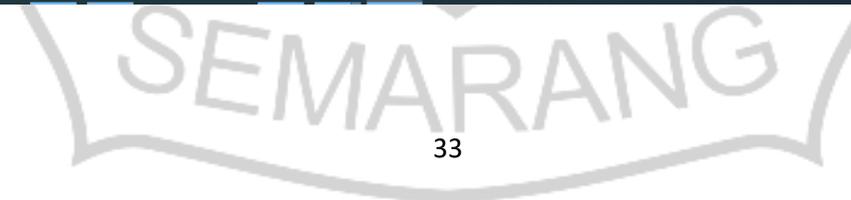
[Click on this line to see the array variables in the Arrays Table window](#)

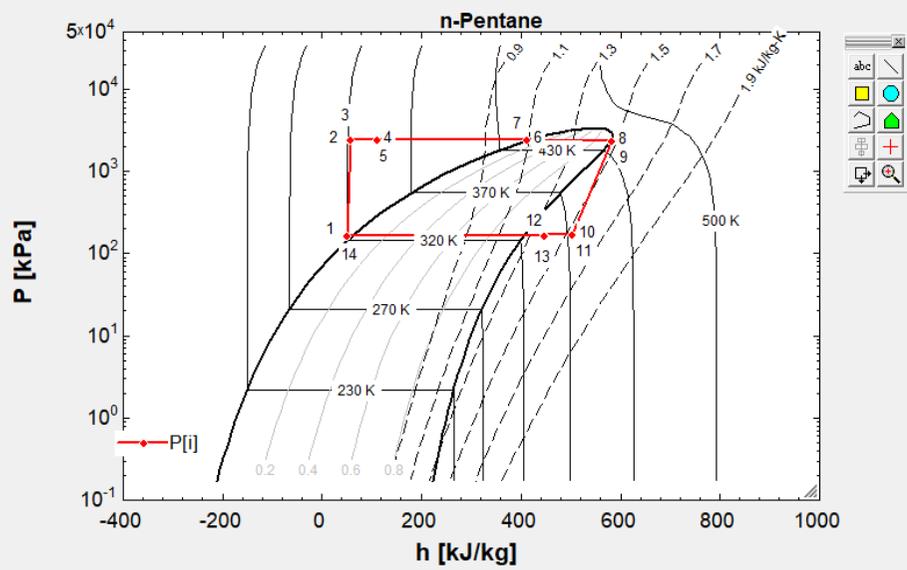
28 potential unit problems were detected.

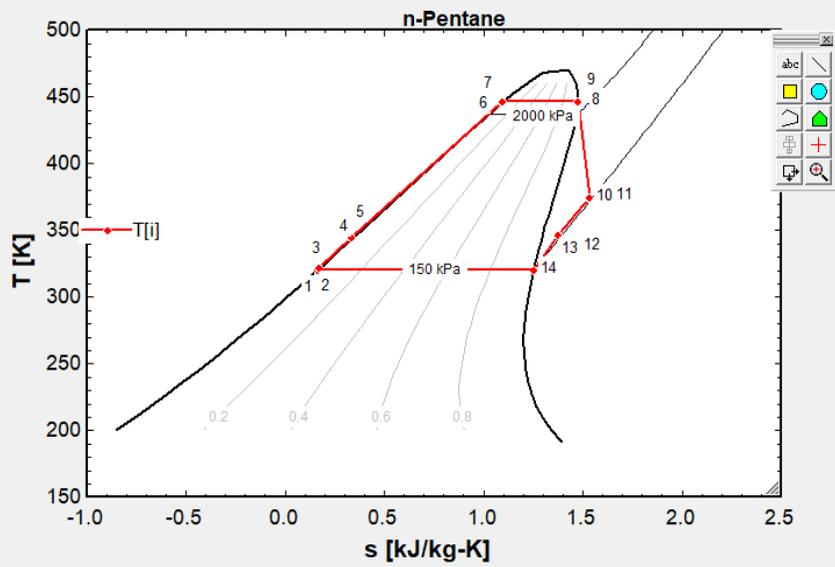
Calculation time = 656 ms



Sort	1 $h_i$ [kJ/kg]	2 $s_i$ [kJ/kg-K]	3 $m_i$ [kg/s]	4 $P_i$ [kPa]	5 $T_i$ [K]	6 $E_i$ [kJ/kg]	7 $cp_i$ [kJ/kg-K]
[0]				101.3	296.7		
[1]	902.3	2.433	321.5	2200	484.2	184.4	4.555
[2]	625	1.821	321.5	2000	421.3	88.85	4.297
[3]	413.4	1.098	189.6	2400	446.3	87.47	3.912
[4]	582.1	1.476	189.6	2350	446.3	144	3.907
[5]	796.7	2.21	321.5	2100	460.7	145.1	4.432
[6]	581.8	1.475	94.82	2350	446.3	143.9	3.907
[7]	581.8	1.475	94.82	2350	446.3	143.9	3.907
[8]	503	1.529	94.82	179	374.9	49.26	2.044
[9]	503	1.529	94.82	179	374.9	49.26	2.044
[10]	446.5	1.372	94.82	179	346.5	39.25	1.935
[11]	446.5	1.372	94.82	179	346.5	39.25	1.935
[12]	446.8	1.377	189.6	172	346.5	38	1.933
[13]	50.06	0.1624	189.6	167	320.2	1.614	2.423
[14]	56.63	0.1707	189.6	2480	322.2	5.714	2.42
[15]	56.63	0.1707	94.82	2480	322.2	5.714	2.42
[16]	56.63	0.1707	94.82	2480	322.2	5.714	2.42
[17]	111.9	0.3365	94.82	2480	344.5	11.78	2.538
[18]	111.9	0.3365	94.82	2480	344.5	11.78	2.538
[19]	111.9	0.3365	189.6	2480	344.5	11.78	2.538
[20]	297.1	5.691	8812	101.3	296.7	0	1.005
[21]	305.6	5.719	8812	101.3	305.2	0.1109	1.005
[22]	297.1	5.691					
[23]	98.65	0.3461					
[24]	5.552	0.01776					







## ORC Modification

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Organic Rankine Cycle Plant.XYZ

Fluid\$ = 'n-pentane'

Ambient Temperature & Dead State Condition

$T_0 = \text{ConvertTemp}(\text{C}, \text{K}, 23.5)$  Suhu ambient and suhu dead state untuk semua liquid

$P_0 = 101.3$  [kPa] tekanan udara disekitar dan dead state pressure untuk semua liquid

Pump Flow Modification

$H_a = 1502$  [feet]

$D_a = 10.55$  [inch]

$H_b = 1657.3$  [feet] 3164-new discharge pressure

$n_a = n_b$

$n_a = 1500$  [rpm]

$D_b = \left[ D_a^2 \cdot \frac{H_b}{H_a} \right]^{0.5}$  diameter Impeller new Feed Pump

$F_c = 195$  [kg/s] laju alir pentane HMB

$F_d = F_c \cdot \left[ \frac{D_b}{D_a} \right]^3$  laju alir pentane akibat perubahan impeller pompa feed pump

Feed Pump Modification

$T_{13} = \text{converttemp}(\text{C}, \text{K}, 47)$

temperature Feed Pump inlet atau outlet ACHE

$T_{14} = \text{ConvertTemp}(\text{C}, \text{K}, 49)$  Temperature Feed Pump outlet

$P_{13} = 167$  kPa

Pressure outlet ACHE atau inlet Feed Pump

$P_{14} = 3164$  [kPa] Pressure discharge pompa

$h_{13} = \text{enthalpy}(\text{Fluid}\$, T = T_{13}, X = 0)$

enthalpy n-pentane suction pressure pump

$s_{13} = \text{entropy}(\text{Fluid}\$, T = T_{13}, X = 0)$

entropy n-pentane suction pressure pump

$Cp_{13} = \text{cp}(\text{Fluid}\$, T = T_{13}, P = P_{13})$

Specific Heat n-Pentane suction pump

$h_{14} = h(\text{Fluid}\$, T = T_{14}, P = P_{14})$  enthalpy n-pentane Discharge pump

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Vaporizer Modifikasi

$T_3 = \text{ConvertTemp} (C, K, 178)$  Temperature inlet Vaporizer sama dengan temperature outlet preheater

$T_4 = \text{ConvertTemp} (C, K, 178)$  Temperature outlet Vaporizer sama dengan temperature inlet Turbine

$T_1 = \text{ConvertTemp} (C, K, 211)$  Suhu Brine Inlet Vaporizer

$T_5 = \text{ConvertTemp} (C, K, 187)$  Suhu Brine outlet Vaporizer atau inlet preheater

$P_3 = P_{14}$  Tekanan outlet Feed Pump

$P_4 = P_{14} - 614$  [kPa] Tekanan outlet pentane Vaporizer, assumsi pressure loss sama dengan pressure loss eksisting

$P_1 = 2200$  [kPa] Tekanan Brine inlet Vaporizer

$P_5 = 2100$  [kPa] Tekanan Brine outlet Vaporizer

$m_4 = m_{14}$  laju alir Pentane

$m_3 = m_4$  laju alir Pentane

$m_1 = 321.5$  [kg/s] Laju alir brine inlet Vaporizer (sama dengan 1157550 ton/h)

$m_5 = m_1$  Laju alir brine inlet Vaporizer sama dengan laju alir brine outlet Vaporizer

$h_3 = h (\text{Fluid}\$, T = T_3, P = P_3)$  Enthalpy Pentane inlet Vaporizer

$s_3 = s (\text{Fluid}\$, T = T_3, P = P_3)$  Entropy Pentane inlet Vaporizer

$h_4 = h (\text{Fluid}\$, T = T_4, x = 1)$  Enthalpy pentane outlet Vaporizer

$s_4 = s (\text{Fluid}\$, T = T_4, x = 1)$  Entropy pentane outlet Vaporizer

$h_1 = h (\text{water}, T = T_1, P = P_1)$  enthalpi brine inlet Vaporizer

$s_1 = s (\text{water}, T = T_1, P = P_1)$  entropy brine inlet Vaporizer

$h_5 = h (\text{water}, T = T_5, P = P_5)$  enthalpi brine outlet Vaporizer

$s_5 = s (\text{water}, T = T_5, P = P_5)$  entropy brine outlet Vaporizer

$cp_1 = Cp (\text{water}, T = T_1, P = P_1)$  specific heat brine

$cp_5 = Cp (\text{water}, T = T_5, P = P_5)$  specific heat brine

$cp_3 = Cp (\text{Fluid}\$, T = T_3, P = P_3)$  specific heat n-pentane

$cp_4 = Cp (\text{Fluid}\$, T = T_4, P = P_4)$  specific heat n-pentane

$Q_{\text{VaporizerModif}} = m_3 \cdot (h_4 - h_3)$  Heat Transfer di Vaporizer

$U_{\text{VaporizerModif}} = 1.471$  [kW/m<sup>2</sup>\*K] Overall Heat Transfer Coefficient - dari Datasheet A<sub>service</sub> Vaporizer

$U_{\text{Vaporizer,service}} = 1.8$  [kW/m<sup>2</sup>\*K] Overall Heat Transfer Coefficient - dengan asumsi sama dengan luas area Vaporizer 1218 m<sup>2</sup>

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SEMARANG



Preheater Modifikasi

$P_5, T_5$  = inlet brine ke Preheater

Suhu & Tekanan inlet Preheater (brine) sama dengan suhu dan tekanan brine outlet Vaporizer  $T_5, P_5$

$P_3, T_3$  = outlet pentane dari Preheater

Suhu & Tekanan outlet Preheater (pentane) sama dengan Suhu dan Tekanan inlet Vaporizer pentane  $T_3, P_3$

$T_{19} = T_{20}$  Suhu outlet n-Pentane Preheater tambahan sama dengan suhu inlet preheater eksisting

$P_{19} = P_{20}$  Tekanan outlet n-Pentane Preheater tambahan sama dengan tekanan inlet preheater eksisting

$T_2 = \text{ConvertTemp}(C, K, 156)$  Suhu Brine outlet Preheater eksisting menuju ke inlet preheater tambahan

$P_2 = 2000$  [kPa] Tekanan Brine outlet Preheater eksisting menuju ke inlet preheater tambahan

$m_{19} = m_{14}$  Laju alir Pentane yang masuk ke Preheater sama dengan outlet Feed Pump

$m_2 = m_5$  Laju alir brine inlet preheater eksisting sama dengan laju alir brine outlet Preheater eksisting menuju preheater tambahan

$h_{19} = h(\text{FluidS}, T = T_{19}, P = P_{19})$  enthalpi pentane inlet preheater

$s_{19} = s(\text{FluidS}, T = T_{19}, P = P_{19})$  entropy pentane inlet preheater

$cp_{19} = Cp(\text{FluidS}, T = T_{19}, P = P_{19})$  specific heat n-pentane

$h_2 = h(\text{water}, T = T_2, P = P_2)$  enthalpi brine outlet preheater

$s_2 = s(\text{water}, T = T_2, P = P_2)$  entropy brine outlet preheater

$cp_2 = Cp(\text{water}, T = T_2, P = P_2)$  specific heat brine

$Q_{\text{preheaterModif}} = m_{19} \cdot (h_3 - h_{19})$  Heat transfer di Preheater eksisting

$U_{\text{preheaterModif}} = 1.165$  [kW/m<sup>2</sup>\*K] Overall Heat Transfer Coefficient - dari Datasheet  $A_{\text{service}}$  Preheater

$U_{\text{preheater,service}} = 1.756$  [kW/m<sup>2</sup>\*K] Overall Heat Transfer Coefficient - dengan asumsi sama dengan luas area Preheater 1218 m<sup>2</sup>

$U_{\text{preheater,lean}} = 1.791$  [kW/m<sup>2</sup>\*K] Overall Heat Transfer Coefficient - dengan asumsi  $A_{\text{clean}}$  Preheater

$$\text{LMTD}_{\text{preheaterModif2}} = \frac{T_5 - T_3 - (T_2 - T_{19})}{\ln \left[ \frac{T_5 - T_3}{T_2 - T_{19}} \right]} \quad \text{LMTD preheater}$$

$\text{LMTD}_{\text{preheaterModif}} = 39.6\text{K}$

LMTD preheater

$$Q_{\text{preheaterModif}} = U_{\text{preheaterModif}} \cdot A_{\text{preheaterModif}} \cdot \text{LMTD}_{\text{preheaterModif2}} \quad A_{\text{preheater}}$$

$$Q_{\text{preheaterModif}} = U_{\text{preheater,service}} \cdot A_{\text{preheater,service}} \cdot \text{LMTD}_{\text{preheaterModif2}} \quad A_{\text{preheater,service}}$$

$$Q_{\text{preheaterModif}} = U_{\text{preheater,lean}} \cdot A_{\text{preheater,lean}} \cdot \text{LMTD}_{\text{preheaterModif2}} \quad A_{\text{preheater,lean}}$$

Additional Preheater Modifikasi



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Q<sub>preheaterModif</sub> = U<sub>preheater,service</sub> · A<sub>preheater,service</sub> · LMTD<sub>preheaterModif2</sub> · A<sub>preheater,service</sub>  
 Q<sub>preheaterModif</sub> = U<sub>preheater,clear</sub> · A<sub>preheater,clear</sub> · LMTD<sub>preheaterModif2</sub> · A<sub>preheater,clear</sub>

**Additional Preheater Modifikasi**

T<sub>25</sub> = T<sub>17</sub> Suhu n-pentane inlet Preheater tambahan sama dengan suhu n-pentane outlet recuperator, assume T<sub>17</sub>=T<sub>16</sub>=T<sub>25</sub>  
 T<sub>26</sub> = ConvertTemp (C, K, 120) Suhu n-pentane outlet Preheater tambahan  
 T<sub>27</sub> = T<sub>2</sub> Suhu Brine inlet preheater tambahan  
 T<sub>28</sub> = ConvertTemp (C, K, 128) Suhu Brine outlet preheater ke Reinjection well  
 P<sub>25</sub> = P<sub>14</sub> Suhu n-pentane inlet Preheater tambahan = suhu n-pentane outlet recuperator, assume no pressure drop  
 P<sub>26</sub> = P<sub>14</sub> Tekanan n-pentane outlet Preheater tambahan, assume no pressure drop  
 P<sub>27</sub> = P<sub>2</sub> Tekanan Brine inlet preheater tambahan  
 P<sub>28</sub> = 1700 [kPa] Tekanan Brine outlet preheater ke Reinjection well  
 m<sub>25</sub> = m<sub>14</sub> laju alir Pentane  
 m<sub>25</sub> = m<sub>26</sub> laju alir pentane  
 h<sub>25</sub> = h (Fluid\$ , T = T<sub>25</sub>, P = P<sub>25</sub>) enthalpi pentane inlet preheater tambahan  
 s<sub>25</sub> = s (Fluid\$ , T = T<sub>25</sub>, P = P<sub>25</sub>) entropy pentane inlet preheater tambahan  
 Cp<sub>25</sub> = Cp (Fluid\$ , T = T<sub>25</sub>, P = P<sub>25</sub>) specific heat n-pentane inlet preheater tambahan  
 h<sub>26</sub> = h (Fluid\$ , T = T<sub>26</sub>, P = P<sub>26</sub>) enthalpi n-pentane outlet Preheater tambahan  
 s<sub>26</sub> = s (Fluid\$ , T = T<sub>26</sub>, P = P<sub>26</sub>) entropy n-pentane outlet Preheater tambahan  
 Cp<sub>26</sub> = Cp (Fluid\$ , T = T<sub>26</sub>, P = P<sub>26</sub>) specific heat n-pentane outlet Preheater tambahan  
 h<sub>27</sub> = h (water , T = T<sub>27</sub>, P = P<sub>27</sub>) enthalpi Brine inlet preheater tambahan  
 s<sub>27</sub> = s (water , T = T<sub>27</sub>, P = P<sub>27</sub>) entropy Brine inlet preheater tambahan  
 cp<sub>27</sub> = Cp (water , T = T<sub>27</sub>, P = P<sub>27</sub>) specific heat brine inlet preheater tambahan  
 h<sub>28</sub> = h (water , T = T<sub>28</sub>, P = P<sub>28</sub>) enthalpi Brine outlet preheater ke Reinjection well  
 s<sub>28</sub> = s (water , T = T<sub>28</sub>, P = P<sub>28</sub>) entropy Brine outlet preheater ke Reinjection well  
 cp<sub>28</sub> = Cp (water , T = T<sub>28</sub>, P = P<sub>28</sub>) specific heat brine  
 m<sub>27</sub> = m<sub>1</sub>

$$\text{LMTD}_{\text{preheater,addModif2}} = \frac{T_{27} - T_{26} - (T_{28} - T_{25})}{\ln \left[ \frac{T_{27} - T_{26}}{T_{28} - T_{25}} \right]} \cdot 0.875 \quad \text{LMTD preheater}$$

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Q<sub>preheater,addModif</sub> = U<sub>preheater,addModif, clean</sub> A<sub>preheater,addModif, clean</sub> LMTD<sub>preheater,addModif2</sub> A<sub>preheaterModif</sub>

### RECUPERATOR CW Modif

P<sub>8</sub>, T<sub>8</sub>

Hot side suhu dan tekanan inlet n-Pentane Recuperator CW sama dengan Suhu dan Tekanan outlet Turbine CW

T<sub>10</sub> = **ConvertTemp** ( C, K, 85 ) Hot side - Suhu outlet n-Pentane Recuperator CW to ACHE

P<sub>8</sub> = 172 kPa

Hot side tekanan inlet Recuperator asumsi tidak ada pressure drop

P<sub>10</sub> = 172 [kPa] Hot side tekanan outlet Recuperator asumsi tidak ada pressure drop

m<sub>10</sub> = m<sub>8</sub> Laju alir pentane

T<sub>16</sub> = T<sub>14</sub> Cold side- Suhu keluar n-Pentane dari Feed Pump atau inlet Recuperatr (kenaikan suhu Pompa Feed Pump 1.8-2 C)

T<sub>17</sub> = **ConvertTemp** ( C, K, 60 ) Cold side- Suhu outlet n-Pentane Recuperator CW to Preheater

m<sub>16</sub> =  $\frac{m_{14}}{2}$  Laju alir n-Pentane dari outlet pompa feed pump atau inlet recuperator CW

m<sub>17</sub> = m<sub>16</sub> Laju alir n-Pentane dari outlet recuperator CW ke Preheater

P<sub>16</sub> = P<sub>14</sub> Cold side Pressure inlet Recuperator asumsi tidak ada pressure drop

P<sub>17</sub> = P<sub>16</sub> Cold side outlet pressure Recuperator asumsi tidak ada pressure drop

h<sub>8</sub> = enthalpy(Fluid\$, T=T<sub>8</sub>, P=P<sub>8</sub>)

Entalphi hot side inlet Recuperator

s<sub>8</sub> = entropy(Fluid\$, T=T<sub>8</sub>, P=P<sub>8</sub>)

Entropy hot side inlet Recuperator

h<sub>10</sub> = h (Fluid\$, T = T<sub>10</sub>, P = P<sub>10</sub>) Entalphi hot side outlet Recuperator

s<sub>10</sub> = s (Fluid\$, T = T<sub>10</sub>, P = P<sub>10</sub>) Entropy hot side outlet Recuperator

Cp<sub>8</sub> = cp(Fluid\$, T=T<sub>8</sub>, P=P<sub>8</sub>)

Specific heat n-pentane

Cp<sub>10</sub> = Cp (Fluid\$, T = T<sub>10</sub>, P = P<sub>10</sub>) Specific heat n-pentane

h<sub>16</sub> = h (Fluid\$, T = T<sub>16</sub>, P = P<sub>16</sub>) Entalphi cold side inlet n-Pentane Recuperator

s<sub>16</sub> = s (Fluid\$, T = T<sub>16</sub>, P = P<sub>16</sub>) Entropy cold side inlet n-Pentane Recuperator

h<sub>17</sub> = h (Fluid\$, T = T<sub>17</sub>, P = P<sub>17</sub>) Entalphi cold side outlet n-Pentane Recuperator

s<sub>17</sub> = s (Fluid\$, T = T<sub>17</sub>, P = P<sub>17</sub>) Entropy cold side outlet n-Pentane Recuperator

Cp<sub>16</sub> = Cp (Fluid\$, T = T<sub>16</sub>, P = P<sub>16</sub>) Specific heat n-pentane

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### RECUPERATOR CCW Modif

P<sub>9</sub>, T<sub>9</sub>

Hot side suhu dan tekanan inlet n-Pentane Recuperator CW sama dengan Suhu dan Tekanan outlet Turbine CW

T<sub>11</sub> = **ConvertTemp** ( C, K, 85 ) Hot side - Suhu outlet n-Pentane Recuperator CW to ACHE

P<sub>9</sub> = 172 kPa

Hot side tekanan inlet Recuperator asumsi tidak ada pressure drop



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TURBINE Modifikasi CW

$T_6 = T_4$  Temperature Inlet Turbine CW

$T_8 = \text{ConvertTemp}(C, K, 101.7)$  Temperature outlet Turbine CW dan atau inlet hot side Recuperator

$P_6 = P_4$  Tekanan Inlet Turbine CW

$P_8 = 172$  [kPa] Tekanan outlet Turbine CW

$m_6 = \frac{m_4}{2}$  laju alir Pentane inlet turbine CW

$m_8 = \frac{m_4}{2}$  laju alir Pentane outlet turbine CW

$h_6 = h(\text{Fluid}\$, T = T_6, X = 1)$  Enthalpi inlet Turbine CW

$s_6 = s(\text{Fluid}\$, T = T_6, X = 1)$  Entropy inlet Turbine CW

$cp_6 = Cp(\text{Fluid}\$, T = T_6, X = 1)$  specific heat n-pentane

$h_8 = h(\text{Fluid}\$, T = T_8, P = P_8)$  Enthalpi outlet turbine CW

$s_8 = s(\text{Fluid}\$, T = T_8, P = P_8)$  Entropy outlet Turbine CW

$cp_8 = Cp(\text{Fluid}\$, T = T_8, P = P_8)$  specific heat n-pentane

$h_{6s} = h_{14} + (h_6 - h_{14}) \cdot \left[ \frac{s_8 - s_{14}}{s_8 - s_{14}} \right]$  ideal outlet entalphi turbine CW

$\eta_{\text{generator}} = 0.95 \cdot 100$  Generator efisiensi data sheet 0,95-0,97

$W_{\text{Turbine,ModifCW}} = m_6 \cdot (h_6 - h_8)$  Gross Power Turbine Mechanical

$W_{\text{Turbine,gross,ModifCW}} = W_{\text{Turbine,ModifCW}} \cdot \frac{\eta_{\text{generator}}}{100}$  Gross Power Turbine Electrical

TURBINE Modifikasi CCW

$T_7 = T_4$  Temperature Inlet Turbine CCW

$T_9 = \text{ConvertTemp}(C, K, 101.7)$  Temperature outlet Turbine CCW atau inlet Reuperator

$P_7 = P_4$  Tekanan Inlet Turbine CCW

$P_9 = 172$  [kPa] Tekanan outlet Turbine CCW

$m_7 = \frac{m_4}{2}$  Mass flow Pentane inlet turbine CCW

$m_9 = m_7$  Mass flow Pentane outlet turbine CCW

$h_7 = h(\text{Fluid}\$, T = T_7, X = 1)$  Enthalpi inlet Turbine CCW

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$W_{\text{Turbine,ModifCCW}} = m_7 \cdot (h_7 - h_9)$  Gross Power Turbine Mechanical

$W_{\text{Turbine,gross,ModifCCW}} = W_{\text{Turbine,ModifCCW}} \cdot \frac{\eta_{\text{generator}}}{100}$  Gross Power Turbine Electrical

AIR COOLER HEAT EXCHANGER Modifikasi

$T_{12} = T_{10}$  Suhu inlet ACHE atau Hot side - temperature outlet recuperator CW dan CCW



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$W_{\text{Turbine, gross, Modif ORC}} = W_{\text{Turbine, gross, Modif CW}} + W_{\text{Turbine, gross, Modif CCW}}$   
 Specific Exergy  
 $h_{22} = h(\text{Air}, T = T_0)$  enthalpy - dead state - Air  
 $s_{22} = s(\text{Air}, T = T_0, P = P_0)$  entropy - dead state - Air  
 $h_{23} = h(\text{water}, T = T_0, P = P_0)$  enthalpy liquid - dead state - Brine  
 $s_{23} = s(\text{water}, T = T_0, P = P_0)$  entropy liquid - dead state - Brine  
 $h_{24} = |h(\text{n-pentane}, T = T_0, P = P_0)|$  enthalpy liquid - dead state - pentane  
 $s_{24} = |s(\text{n-pentane}, T = T_0, P = P_0)|$  entropy liquid - dead state - pentane  
 Specific Exergy Brine From Well resources and to Reinjection well  
 $E_1 = h_1 - h_{23} - T_0 \cdot (s_1 - s_{23})$  specific exergy Brine dari wellpad-to ORC Vaporizer  
 $E_{28} = h_{28} - h_{23} - T_0 \cdot (s_{28} - s_{23})$  specific exergy Brine dari ORC preheater ke reinjection system  
 Exergetic Power  
 $Ex = m_1 \cdot E_1$  Potensi Eksergi yang dihasilkan  
 Exergy Vaporizer  
 $E_3 = h_3 - h_{24} - T_0 \cdot (s_3 - s_{24})$  specific exergy pentane sebelum vaporizer  
 $E_4 = h_4 - h_{24} - T_0 \cdot (s_4 - s_{24})$  specific exergy pentane setelah vaporizer  
 $E_1 = (h_1 - h_{23}) - T_0 \cdot (s_1 - s_{23})$   
 specific exergy brine masuk ke Vaporizer sama dengan  $E_1$   
 $E_5 = h_5 - h_{23} - T_0 \cdot (s_5 - s_{23})$  specific exergy brine setelah vaporizer  
 Exergy Rate Vaporizer  
 $E_1 = m_1 \cdot E_1$  Exergy rate enter vaporizer Brine  
 $E_5 = m_5 \cdot E_5$  Exergy rate outlet vaporizer Brine  
 $E_3 = m_3 \cdot E_3$  Exergy rate enter vaporizer pentane  
 $E_4 = m_4 \cdot E_4$  Exergy rate enter vaporizer pentane  
 Exergy Balance Vaporizer  
 $m_1 \cdot E_1 + m_3 \cdot E_3 = m_5 \cdot E_5 + m_4 \cdot E_4 + E_{\text{destruction, Vaporizer, 2}}$   
 $E_{\text{destruction, vaporizer}} = m_4 \cdot (E_3 - E_4) + m_1 \cdot (E_1 - E_5)$   
 $E_{\text{input, Vaporizer}} = m_1 \cdot E_1 + m_3 \cdot E_3$   
 $E_{\text{output, Vaporizer}} = m_5 \cdot E_5 + m_4 \cdot E_4$

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SEMARANG

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$E_{\text{destruction,vaporizer}} = m_4 \cdot (E_3 - E_4) + m_1 \cdot (E_1 - E_5)$   
 $E_{\text{input,Vaporizer}} = m_1 \cdot E_1 + m_3 \cdot E_3$   
 $E_{\text{output,Vaporizer}} = m_5 \cdot E_5 + m_4 \cdot E_4$

**Exergy Preheater Eksisting**

$E_3 = (h_3 - h_{24}) - T_0 \cdot (s_3 - s_{24})$   
 specific exergy keluar dari Preheater  $E_3$   
 $E_{19} = h_{19} - h_{24} - T_0 \cdot (s_{19} - s_{24})$  specific exergy pentane sebelum Preheater  
 $E_5 = (h_5 - h_{23}) - T_0 \cdot (s_5 - s_{23})$   
 specifi exergy masuk ke Preheater Brine  $E_5$   
 $E_2 = h_2 - h_{23} - T_0 \cdot (s_2 - s_{23})$  specifi exergy keluar dari Preheater Brine  $E_2$

**Exergy Rate Preheater**

$E_{19} = m_{19} \cdot E_{19}$  Exergy rate enter Preheater pentane  
 $E_3 = m_3 \cdot E_3$   
 Exergy rate outlet Preheater pentane  $E_3$   
 $E_5 = m_5 \cdot E_5$   
 Exergy rate enter Preheater Brine  $E_5$   
 $E_2 = m_2 \cdot E_2$  Exergy rate outlet Preheater Brine

**Exergy Balance Preheater**

$m_{19} \cdot E_{19} + m_5 \cdot E_5 = m_2 \cdot E_2 + m_3 \cdot E_3 + E_{\text{destruction,preheater,Eks}}$   
 $E_{\text{destruction,preheater}} = m_{19} \cdot (E_{19} - E_3) + m_5 \cdot (E_5 - E_2)$   
 $E_{\text{input,preheater}} = m_{19} \cdot E_{19} + m_5 \cdot E_5$   
 $E_{\text{output,preheater}} = m_2 \cdot E_2 + m_3 \cdot E_3$

**Exergy Preheater Tambahan**

specific exergy keluar dari Preheater Pentane  $E_3$   
 $E_{25} = h_{25} - h_{24} - T_0 \cdot (s_{25} - s_{24})$  specific exergy pentane inlet Preheater  
 $E_{26} = h_{26} - h_{24} - T_0 \cdot (s_{26} - s_{24})$  specific exergy pentane outlet Preheater  
 $E_{27} = h_{27} - h_{23} - T_0 \cdot (s_{27} - s_{23})$  specific exergy brine inlet Preheater  
 $E_{28} = (h_{28} - h_{23}) - T_0 \cdot (s_{28} - s_{23})$   
 specific exergy brine outlet Preheater

**Exergy Rate Preheater tambahan**

$E_{25} = m_{25} \cdot E_{25}$  Exergy rate inlet Preheater tambahan - pentane

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$E_{input,recuperator,CW} = m_8 \cdot E_8 + m_{16} \cdot E_{16}$   
 $E_{output,recuperator,CW} = m_{10} \cdot E_{10} + m_{17} \cdot E_{17}$

**Recuperator exergy CCW**

specific exergy masuk ke recuperator sisi hot side sama dengan specific exergy dari Turbine CCW ( $E_9$ )

$E_{11} = h_{11} - h_{24} - T_0 \cdot (s_{11} - s_{24})$  specific exergy keluar dari recuperator sisi hot side  
 $E_{15} = h_{15} - h_{24} - T_0 \cdot (s_{15} - s_{24})$  specific exergy masuk recuperator sisi cold side  
 $E_{18} = h_{18} - h_{24} - T_0 \cdot (s_{18} - s_{24})$  specific exergy keluar recuperator sisi cold side

**Exergy Rate Recuperator CCW**

exergy rate masuk ke recuperator sisi hot side sama dengan  $E_9$

$E_{11} = m_{11} \cdot E_{11}$  Exergy rate keluar dari recuperator - hot side  
 $E_{15} = m_{15} \cdot E_{15}$  Exergy rate masuk ke recuperator - cold side  
 $E_{18} = m_{18} \cdot E_{18}$  Exergy rate keluar dari recuperator - cold side

**Exergy Balance Recuperator CCW**

$m_9 \cdot E_9 + m_{15} \cdot E_{15} = m_{11} \cdot E_{11} + m_{18} \cdot E_{18} + E_{destruction,recuperator,CCW2}$   
 $E_{destruction,recuperator,CCW2} = m_9 \cdot (E_9 - E_{11}) + m_{15} \cdot (E_{15} - E_{18})$   
 $E_{input,recuperator,CCW} = m_9 \cdot E_9 + m_{15} \cdot E_{15}$   
 $E_{output,recuperator,CCW} = m_{11} \cdot E_{11} + m_{18} \cdot E_{18}$

**ACHE Exergy**

$E_{12} = h_{12} - h_{24} - T_0 \cdot (s_{12} - s_{24})$  specific exergy masuk ke ACHE-pentane  
 $E_{13} = h_{13} - h_{24} - T_0 \cdot (s_{13} - s_{24})$  specific exergy keluar dari ACHE-pentane  
 $E_{20} = h_{20} - h_{22} - T_0 \cdot (s_{20} - s_{22})$  specific exergy dihisap oleh ACHE-udara  
 $E_{21} = h_{21} - h_{22} - T_0 \cdot (s_{21} - s_{22})$  specific exergy dikeluarkan oleh ACHE-udara

**Exergy Rate ACHE**

$E_{12} = m_{12} \cdot E_{12}$  Exergy rate enter ACHE - hot side  
 $E_{13} = m_{13} \cdot E_{13}$  Exergy rate outlet ACHE - hot side  
 $E_{20} = m_{wf,AirModif} \cdot E_{20}$  Exergy rate enter ACHE - cold side  
 $E_{21} = m_{wf,AirModif} \cdot E_{21}$  Exergy rate outlet ACHE - cold side

**Exergy balance ACHE**

$m_{12} \cdot E_{12} + m_{wf,AirModif} \cdot E_{20} = m_{13} \cdot E_{13} + m_{wf,AirModif} \cdot E_{21} + E_{destruction,ACHE,2}$   
 $E_{destruction,ACHE,2} = m_{wf,AirModif} \cdot (E_{20} - E_{21}) + m_{13} \cdot (E_{13} - E_{12})$

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$$\eta_{\text{Exergy,Turbine,CW}} = \left[ \frac{W_{\text{Turbine,gross,ModifCCW}} \cdot E_8}{E_0} \right] \cdot 100 \quad \text{efisiensi eksergi dari Turbine}$$

**Turbine Exergy CCW**

$$E_7 = h_7 - h_{24} - T_0 \cdot (s_7 - s_{24}) \quad \text{specific exergy masuk ke Turbine CCW}$$

$$E_9 = h_9 - h_{24} - T_0 \cdot (s_9 - s_{24}) \quad \text{specific exergy keluar dari Turbine CCW}$$

**Exergy Rate Turbine CCW**

$$E_7 = m_7 \cdot E_7 \quad \text{Exergy rate masuk ke Turbine CCW}$$

$$E_9 = m_9 \cdot E_9 \quad \text{Exergy rate keluar dari Turbine CCW}$$

**Exergy Balance Turbine CCW**

$$m_7 \cdot E_7 = W_{\text{Turbine,gross,ModifCCW}} + m_9 \cdot E_9 + E_{\text{destruction,turbine,CCW,2}}$$

$$E_{\text{destruction,Turbine,CCW}} = m_7 \cdot (E_7 - E_9) - W_{\text{Turbine,gross,ModifCCW}}$$

$$E_{\text{input,turbine,CCW}} = m_7 \cdot E_7$$

$$E_{\text{output,turbine,CCW}} = W_{\text{Turbine,gross,ModifCCW}} + m_9 \cdot E_9$$

$$\eta_{\text{Exergy,Turbine,CCW}} = \left[ \frac{W_{\text{Turbine,gross,ModifCCW}} \cdot E_8}{E_7} \right] \cdot 100 \quad \text{efisiensi eksergi dari Turbine}$$

**Recuperator exergy CW**

specific exergy masuk ke recuperator sisi hot side sama dengan specific exergy dari Turbine CW ( $E_8$ )

$$E_{10} = h_{10} - h_{24} - T_0 \cdot (s_{10} - s_{24}) \quad \text{specific exergy keluar dari recuperator sisi hot side}$$

$$E_{16} = h_{16} - h_{24} - T_0 \cdot (s_{16} - s_{24}) \quad \text{specific exergy masuk recuperator sisi cold side}$$

$$E_{17} = h_{17} - h_{24} - T_0 \cdot (s_{17} - s_{24}) \quad \text{specific exergy keluar recuperator sisi cold side}$$

**Exergy Rate Recuperator CW**

exergy rate masuk ke recuperator sisi hot side sama dengan  $E_8$

$$E_{10} = m_{10} \cdot E_{10} \quad \text{Exergy rate outlet recuperator - hot side}$$

$$E_{16} = m_{16} \cdot E_{16} \quad \text{Exergy rate enter recuperator - cold side}$$

$$E_{17} = m_{17} \cdot E_{17} \quad \text{Exergy rate outlet recuperator - cold side}$$

**Exergy Balance Recuperator CW**

$$m_8 \cdot E_8 + m_{16} \cdot E_{16} = m_{10} \cdot E_{10} + m_{17} \cdot E_{17} + E_{\text{destruction,recuperator,CW,2}}$$

$$E_{\text{destruction,recuperator,CW}} = m_8 \cdot (E_8 - E_{10}) + m_{16} \cdot (E_{16} - E_{17})$$

$$E_{\text{input,recuperator,CW}} = m_8 \cdot E_8 + m_{16} \cdot E_{16}$$

$$E_{\text{output,recuperator,CW}} = m_{10} \cdot E_{10} + m_{17} \cdot E_{17}$$

**Recuperator exergy CCW**

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Exergy balance pump

$$m_{13} \cdot E_{13} + W_{\text{pumpModif}} = m_{14} \cdot E_{14} + E_{\text{destruction,Feed,Pump,2}}$$

$$E_{\text{destruction,Feed,Pump}} = m_{13} \cdot (E_{13} - E_{14}) + W_{\text{pumpModif}}$$

$$E_{\text{input,FP}} = m_{13} \cdot E_{13} + W_{\text{pumpModif}}$$

$$E_{\text{output,FP}} = m_{14} \cdot E_{14}$$

Potensi Brine

$$Q_{\text{Potensi,brine}} = m_1 \cdot c_{p1} \cdot (T_1 - T_{28}) \text{ Heat Estimate pada kondisi HMB}$$

$$Q_{\text{potensi,brine2}} = m_1 \cdot (h_1 - h_{28})$$

$$\eta_{\text{eff}} = 0.13$$

$$W_{\text{Power,estimate}} = Q_{\text{Potensi,brine}} \cdot \eta_{\text{eff}} \quad \eta_{\text{eff}}=10-15\% \text{ based on optimum design}$$

$$T_{29} = \text{ConvertTemp}(C, K, 80)$$

$$Q_{\text{buang,reinjection,well}} = m_{28} \cdot c_{p28} \cdot (T_{28} - T_{29})$$

$$W_{\text{Power,estimate, buang}} = Q_{\text{buang,reinjection,well}} \cdot \eta_{\text{eff}} \quad \eta_{\text{eff}}=10-15\% \text{ based on optimum design}$$

WORK NET ORGANIC RANKINE CYCLE

$$W_{\text{netModifORC}} = W_{\text{Turbine,gross,ModifORC}} - W_{\text{pumpModif}} - W_{\text{motor,FanModif}}$$

EFISIENSI

$$\eta_{\text{Turbine,CW}} = \left[ \frac{h_6 - h_3}{h_6 - h_{3s}} \right] \cdot 100 \quad \text{isentropic Turbine efficiency}$$

$$\eta_{\text{Turbine,CCW}} = \left[ \frac{h_7 - h_3}{h_7 - h_{3s}} \right] \cdot 100 \quad \text{isentropic Turbine efficiency}$$

$$\eta_{\text{Plant,ORC}} = \frac{W_{\text{netModifORC}}}{Q_{\text{potensi,brine2}}} \cdot 100 \quad \text{design and off-design optimization procedure for low-temperature geothermal organic rankine cycle hal 7}$$

atau

$$\eta_{\text{Plant,ORC,2}} = \left[ \frac{W_{\text{netModifORC}}}{m_1 \cdot (h_1 - h_5) + m_5 \cdot (h_5 - h_2)} \right] \cdot 100$$

$$\eta_{\text{Plant,ORC,22}} = \frac{W_{\text{netModifORC}}}{m_1 \cdot (h_1 - h_{23})} \cdot 100$$

$$\eta_{\text{Thermal,effisiensi,ORC}} = \frac{W_{\text{netModifORC}}}{m_1 \cdot (h_1 - h_2)} \cdot 100 \quad \text{dippipo hal 174}$$

$$\eta_{\text{utilisasi,effisiensi,ORC}} = \frac{W_{\text{netModifORC}}}{E_1} \cdot 100 \quad \text{design and off-design optimization procedure for low-temperature geothermal organic rankine cycle hal 7}$$

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$\eta_{\text{Exergi,Turbine,CW}} = 85.5$ [%]	$\eta_{\text{generator}} = 95$ [%]	$\eta_{\text{Plant,ORC}} = 12.94$ [%]	$\eta_{\text{Plant,ORC,2}} = 19.32$ [%]	$\eta_{\text{Plant,ORC,22}} = 5.85$ [%]
$\eta_{\text{Thermal,effisiensi,ORC}} = 19.32$ [%]	$\eta_{\text{Turbine,CCW}} = 81.1$ [%]	$\eta_{\text{Turbine,CW}} = 81.1$ [%]	$\eta_{\text{Utilisasi,effisiensi,ORC}} = 25.49$ [%]	$E_x = 59293$ [kW]
$E_1 = 59293$ [kW]	$E_{10} = 4702$ [kW]	$E_{11} = 4702$ [kW]	$E_{12} = 9404$ [kW]	$E_{13} = 372.5$ [kW]
$E_{14} = 1538$ [kW]	$E_{15} = 768.8$ [kW]	$E_{16} = 768.8$ [kW]	$E_{17} = 1056$ [kW]	$E_{18} = 1056$ [kW]
$E_{19} = 8674$ [kW]	$E_2 = 31873$ [kW]	$E_{20} = 0$ [kW]	$E_{21} = 1232$ [kW]	$E_{25} = 2112$ [kW]
$E_{26} = 8674$ [kW]	$E_{27} = 31873$ [kW]	$E_{28} = 20781$ [kW]	$E_3 = 21103$ [kW]	$E_4 = 33062$ [kW]
$E_5 = 46392$ [kW]	$E_6 = 16531$ [kW]	$E_7 = 16531$ [kW]	$E_8 = 5424$ [kW]	$E_9 = 5424$ [kW]
$E_{\text{destruction,ACHE}} = 7799$ [kW]	$E_{\text{destruction,ACHE,2}} = 7799$ [kW]	$E_{\text{destruction,Feed,Pump}} = 434.4$ [kW]	$E_{\text{destruction,Feed,Pump,2}} = 434.4$ [kW]	$E_{\text{destruction,preheater}} = 2091$ [kW]
$E_{\text{destruction,preheater,add}} = 4530$ [kW]	$E_{\text{destruction,preheater,Eks}} = 2091$	$E_{\text{destruction,recuperator,CCW}} = 435.2$ [kW]	$E_{\text{destruction,recuperator,CCW2}} = 435.2$ [kW]	$E_{\text{destruction,recuperator,CW}} = 435.2$ [kW]
$E_{\text{destruction,recuperator,CW,2}} = 435.2$ [kW]	$E_{\text{destruction,Turbine,CCW}} = 2397$ [kW]	$E_{\text{destruction,turbine,CCW,2}} = 2397$ [kW]	$E_{\text{destruction,Turbine,CW}} = 2397$ [kW]	$E_{\text{destruction,Turbine,CW,2}} = 2397$ [kW]
$E_{\text{destruction,vaporizer}} = 941.2$ [kW]	$E_{\text{destruction,Vaporizer,2}} = 941.2$ [kW]	$E_{\text{input,ACHE}} = 9404$ [kW]	$E_{\text{input,FP}} = 1972$ [kW]	$E_{\text{input,preheater}} = 55067$ [kW]
$E_{\text{input,preheater,add}} = 33985$ [kW]	$E_{\text{input,recuperator,CCW}} = 6193$ [kW]	$E_{\text{input,recuperator,CW}} = 6193$ [kW]	$E_{\text{input,turbine,CCW}} = 16531$ [kW]	$E_{\text{input,turbine,CW}} = 16531$ [kW]
$E_{\text{input,Vaporizer}} = 80395$ [kW]	$E_{\text{output,ACHE}} = 1604$ [kW]	$E_{\text{output,FP}} = 1538$ [kW]	$E_{\text{output,preheater}} = 52976$ [kW]	$E_{\text{output,preheater,add}} = 29456$ [kW]
$E_{\text{output,recuperator,CCW}} = 5758$ [kW]	$E_{\text{output,recuperator,CW}} = 5758$ [kW]	$E_{\text{output,turbine,CCW}} = 14134$ [kW]	$E_{\text{output,turbine,CW}} = 14134$ [kW]	$E_{\text{output,Vaporizer}} = 79454$ [kW]
Fluid\$ = 'n-pentane'	$F_c = 195$ [kg/s]	$F_d = 226$ [kg/s]	$h_{g8} = 484.3$ [kJ/kg]	$h_{g9} = 484.3$ [kJ/kg]
$H_a = 1502$ [feet]	$H_b = 1657$ [feet]	LMTDACHEModif = 32 [K]	LMTDpreheaterModif2 = 19.48 [K]	LMTDpreheater,addModif2 = 44.03 [K]
LMTDrecuperator,addModif = 38.78 [K]	LMTDrecuperator,addModif,CCW = 38.78 [K]	LMTDVaporizerModif2 = 18.47 [K]	$m_{wf,AirModif} = 11106$ [kg/s]	$n_a = 1500$ [rpm]
$n_b = 1500$ [rpm]	$n_{\text{eff}} = 0.13$ [%]	$P_{\text{diffModif}} = 0.431$ [in-H2O]	$Q_{\text{ACHEModif}} = 94839$ [kW]	$Q_{\text{buang,reinjection,well}} = 65644$ [kW]
$Q_{\text{Potensi,brine}} = 121559$ [kW]	$Q_{\text{potensi,brine2}} = 116847$ [kW]	$Q_{\text{preheaterModif}} = 41666$ [kW]	$Q_{\text{preheater,addModif}} = 35890$ [kW]	$Q_{\text{recuperator,CCW,hot}} = 3792$ [kW]
$Q_{\text{recuperator,CW,Hot}} = 3792$ [kW]	$Q_{\text{VaporizerModif}} = 35526$ [kW]	$P_{\text{airModif}} = 0.0709$ [lbm/ft <sup>3</sup> ]	$P_{\text{air,convertModif}} = 1.153$ [kg/m <sup>3</sup> ]	$U_{\text{ACHEModif}} = 0.501$ [kW/m <sup>2</sup> -K]
$U_{\text{CW,modif}} = 0.14$ [kW/m <sup>2</sup> -K]	$U_{\text{preheaterModif}} = 1.165$ [kW/m <sup>2</sup> -K]	$U_{\text{preheater,addModif,clean}} = 1.74$ [kW/m <sup>2</sup> -K]	$U_{\text{preheater,addModif,service}} = 0.67$ [kW/m <sup>2</sup> -K]	$U_{\text{preheater,clean}} = 1.791$ [kW/m <sup>2</sup> -K]
$U_{\text{preheater,service}} = 1.756$ [kW/m <sup>2</sup> -K]	$U_{\text{VaporizerModif}} = 1.471$ [kW/m <sup>2</sup> -K]	$U_{\text{Vaporizer,clean}} = 2.53$ [kW/m <sup>2</sup> -K]	$U_{\text{Vaporizer,service}} = 1.8$ [kW/m <sup>2</sup> -K]	$\text{Volume}_{\text{setiap,FanModif}} = 188983$ [ACFM]
$\text{Volume}_{\text{TotalModif}} = 288976$ [m <sup>3</sup> /min]	$\text{Volume}_{\text{Total,convertModif}} = 1.021\text{E}+07$ [ACFM]	$V_{\text{fan,eksisting}} = 245455$ [ACFM]	$W_{\text{fanModif}} = 848.9$ [kW]	$W_{\text{motor,FanModif}} = 703.3$ [kW]
$W_{\text{netModifORC}} = 15116$ [kW]	$W_{\text{Power,estimate}} = 15803$ [kW]	$W_{\text{Power,estimate, buang}} = 8534$ [kW]	$W_{\text{pumpModif}} = 1600$ [kW]	$W_{\text{Turbine,gross,ModifCCW}} = 8709$ [kW]
$W_{\text{Turbine,gross,ModifCW}} = 8709$ [kW]	$W_{\text{Turbine,gross,ModifORC}} = 17419$ [kW]	$W_{\text{Turbine,ModifCCW}} = 9168$ [kW]	$W_{\text{Turbine,ModifCW}} = 9168$ [kW]	

[Click on this line to see the array variables in the Arrays Table window](#)



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Main

Sort	1 $h_i$ [kJ/kg]	2 $s_i$ [kJ/kg-K]	3 $T_i$ [K]	4 $P_i$ [kPa]	5 $c_{p_i}$ [kJ/kg-K]	6 $m_i$ [mixed]	7 $E_i$ [kJ/kg]
[0]			296.7	101.3			
[1]	902.3	2.433	484.2	2200	4.555	321.5	184.4
[2]	659	1.901	429.2	2000	4.319	321.5	99.14
[3]	427.2	1.124	451.2	3164	3.786	226	93.37
[4]	584.4	1.476	451.2	2550	4.239	226	146.3
[5]	794.5	2.205	460.2	2100	4.43	321.5	144.3
[6]	584.4	1.476	451.2	2550	4.528	113	146.3
[7]	584.4	1.476	451.2	2550	4.528	113	146.3
[8]	503.2	1.534	374.9	172	2.042	113	48
[9]	503.2	1.534	374.9	172	2.042	113	48
[10]	469.7	1.442	358.2	172	1.977	113	41.61
[11]	469.7	1.442	358.2	172	1.977	113	41.61
[12]	469.7	1.442	358.2	172	1.977	226	41.61
[13]	50.07	0.1623	320.2	167	2.423	226	1.648
[14]	57.15	0.1688	322.2	3164	2.416	226	6.804
[15]	57.15	0.1688	322.2	3164	2.416	113	6.804
[16]	57.15	0.1688	322.2	3164	2.416	113	6.804
[17]	84.03	0.2508	333.2	3164	2.472	113	9.346
[18]	84.03	0.2508	333.2	3164	2.472	113	9.346
[19]	242.8	0.6882	393.2	3164	2.846	226	38.38
[20]	297.1	5.691	296.7	101.3	1.005		0
[21]	305.6	5.719	305.2	101.3	1.005		0.1109
[22]	297.1	5.691					
[23]	98.65	0.3461					
[24]	5.552	0.01776					
[25]	84.03	0.2508	333.2	3164	2.472	226	9.346
[26]	242.8	0.6882	393.2	3164	2.846	226	38.38
[27]	659	1.901	429.2	2000	4.319	321.5	99.14
[28]	538.8	1.612	401.2	1700	4.254	321.5	64.64
[29]			353.2				

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